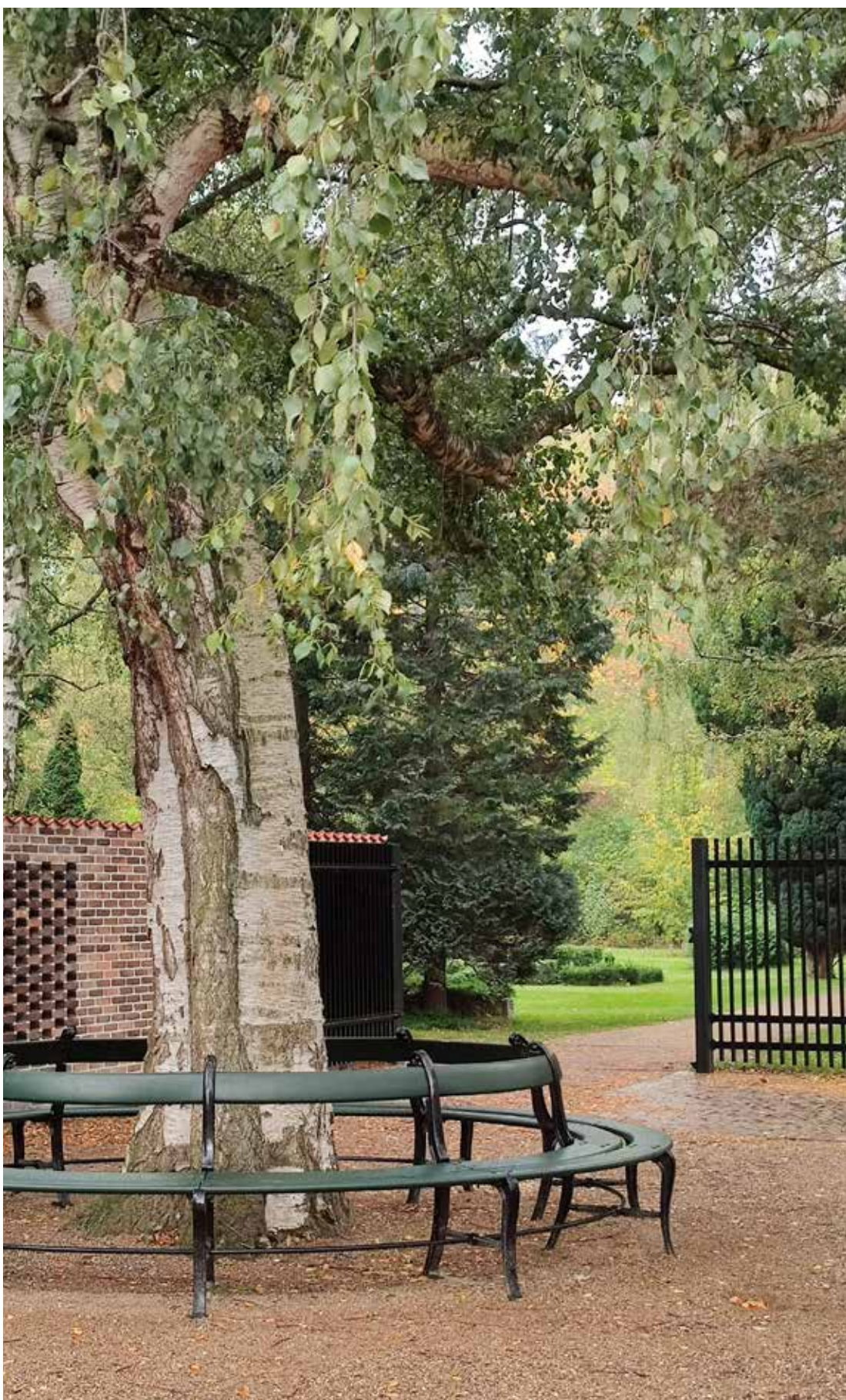


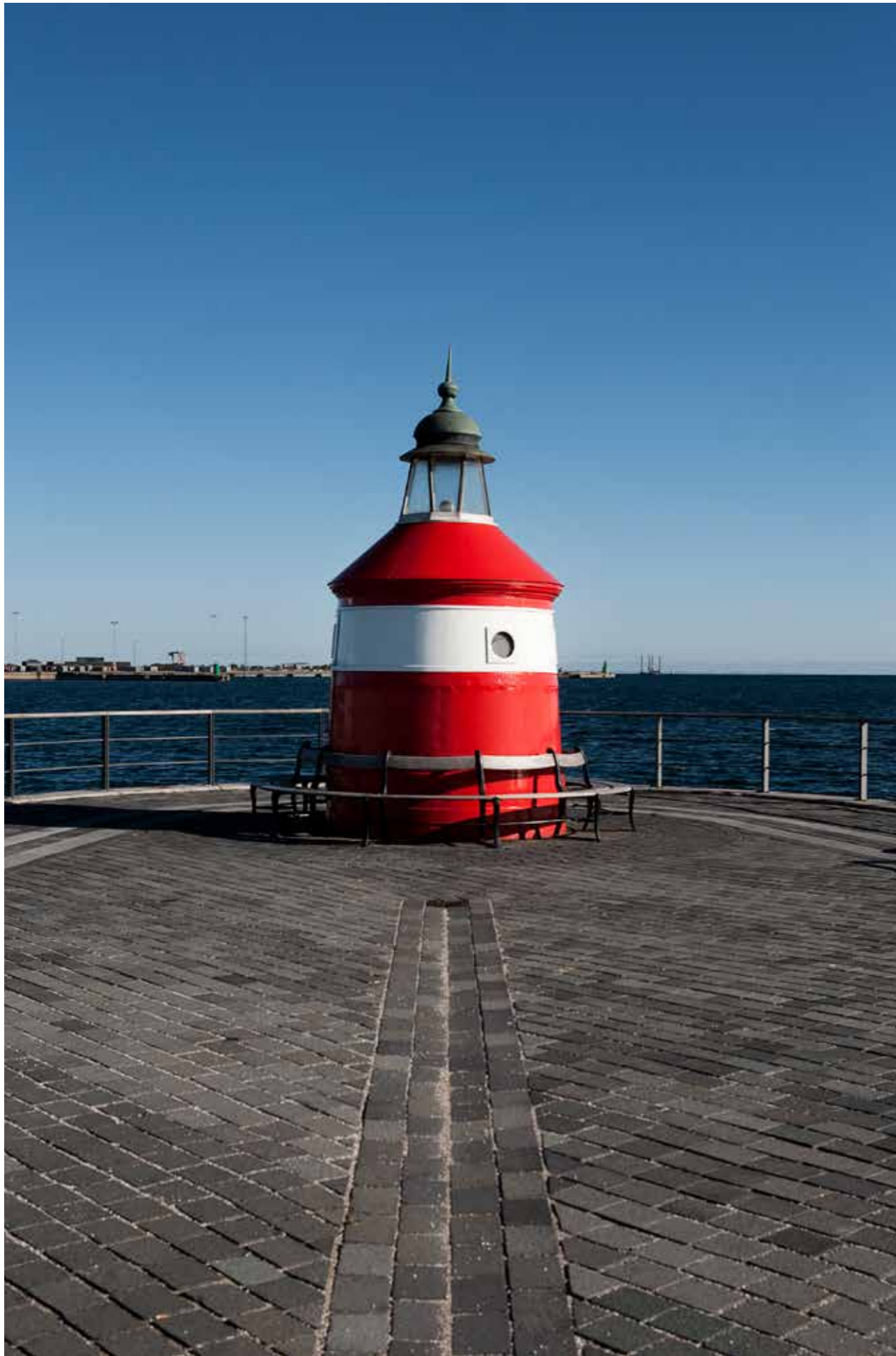
# BENCHES IN URBAN SPACES

PRODUCT RANGE FOR BENCHES IN URBAN SPACES



**GH • F O R M**





At the far end of Copenhagen's Langelinie waterfront stands a small lighthouse that has safely guided ships through the approach to the Nordhavn section of Copenhagen's Harbour since 1883. Our classic Copenhagen round bench has been installed around the lighthouse itself.

# BENCHES IN URBAN SPACES

PRODUCT RANGE FOR BENCHES IN URBAN SPACES

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GH • FORM









The Hørsholm pedestrian street was designed by Henrik Jørgensen Landskab A/S.  
The picture shows two custom-designed Mobilia Round Benches with flowerbeds in the middle.



## GH FORM

### OUTDOOR FURNITURE MADE IN DENMARK

GH Form is a Danish design and manufacturing company that collaborates with leading architects to develop urban furniture, while focusing on design, quality and sustainability.

We develop, produce, market and sell urban street furniture. Our new products are developed by our own production department in partnership with designers, architects and our own engineers and production staff.

We make products that can last for generations. Our use of sustainable materials, attention to detail and collaborations with the best designers help us to make a positive contribution to the urban spaces of the future. Design can be sustainable when it is appreciated.

We guide our customers all the way through the process by providing them with guidance, advice and documentation as well as by assisting with the installation of our products.

Recent years have seen GH Form focusing on the environment; both in terms of how our products are made and with their disposal and recycling when they reach the end of their service life. It is our ambition to minimise the direct and indirect environmental impact of our products and to continuously improve our environmental performance.

We only use FSC®-certified species of wood that are not endangered. We are always on the lookout for any developments in the heat treatment of Nordic wood species.

Many of our benches are made to custom measurements and radius for individual projects.

**GH • F O R M**





The tranquil Healing Gardens at Bispebjerg Hospital in Copenhagen are home to 52 such benches. We accordingly named this bench the Bispebjerg Bench.

EBD.10.1076

We use only 100% recycled iron to make our cast iron products. This helps us to achieve sustainable management and an efficient utilisation of natural resources.



## BENCHES FOR URBAN SPACES

PRODUCT RANGE OF BENCHES, ROUND BENCHES AND PICNIC SETS

*We develop customised benches for projects. These benches are made of Scandinavian solid timber, heat-treated timber or solid FSC®-certified mahogany.*

Our product range for benches in urban spaces includes various series of benches, round benches and picnic sets. We have been developing benches and plinths for urban spaces in numerous different designs and colours since 1995. Our bench legs and supports are made of cast iron or steel, which are supplied surface-treated.

GH Form has created these products in collaborations with Henning Larsen Architects, Knud Holscher Design, Arkitema, Nanna Ditzel, Vilhelm Lauritzen A/S, Erik Brandt Dam, Jørgen Klinkby, Rud Thygesen, Frode Steinicke, Gorm Harkjær, Steen Bisgaard Jensen, Peter Becht, Karres + Brands, Polyform Arkitekter and 1:1 Landskab.

The product range features a wide range of solid materials such as cast iron, steel and FSC®-certified timber. The benches are anchored in castings below ground or can be placed directly on paving, depending on the nature of the surroundings.

Cast iron products are robust and have a long service life. They retain their functionality for many years. Cast iron is a material that has been part of urban spaces for centuries.





Bispebjerg Hospital. The hospital's award-winning Healing Gardens are home to 52 of these benches.

EBD.10.1076

Den A.P. Møllerske Støttefond, architect Erik Brandt Dam and landscape architect Charlotte Skibsted were behind the "Healing Gardens" project at Bispebjerg Hospital.

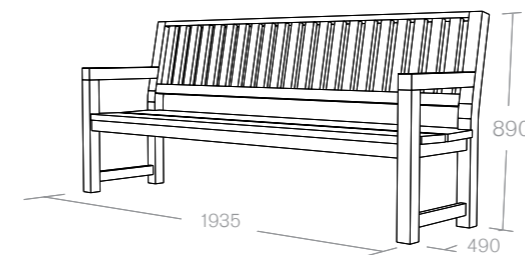


## BISPEBJERG BENCH

ERIK BRANDT DAM ARKITEKTER  
& CHARLOTTE SKIBSTED LANDSKABSARKITEKTER

The Bispebjerg Bench was designed for Bispebjerg Hospital's listed park gardens. The bench is compliant with all accessibility guidelines and is suitable for the elderly. It is made of FSC®-certified timber and is available in oiled wood or painted.

All wooden components are solid and the seat is supported along its entire length to prevent sagging. The bench can be mounted on an anchor point that is attached to the bench before being cast in moist concrete. Bench seat height is 41 cm.



EBD.10.1077	Bispebjerg Bench	Painted wood
EBD.10.1076	Bispebjerg Bench Untreated mahogany	





The "Nordic" bench was developed by GH Form in collaboration with Knud Holscher. This photo shows the narrow slatted version of the bench. Bench seat height is 46 cm.

KH.10.1002

The bench is designed for very comfortable seating while ensuring extra accessibility for people with knee and hip problems.



## NORDIC BENCH

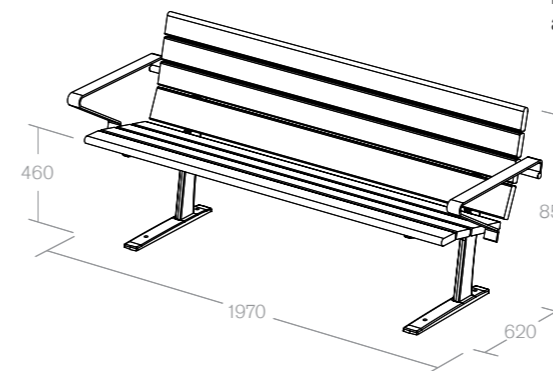
KNUD HOLSCHER DESIGN

The height, angles, deep armrests and back support of our Nordic Bench make it compliant with Sweden's accessibility guidelines. The bench is available with and without armrests. These can be retrofitted should the need arise at some point in the future.

Nordic Bench - characteristics

- Danish design
- Swedish standards
- Norwegian wood

The bench uses cast iron for its end sections. Scandinavian heat-treated wood is used for the seat and backrest. The wood can be changed to suit the requirements of the specific project. The wooden parts can be replaced separately without the need to remove the bench from its anchors. The bench is available in variants for concrete casting or for installation onto paving / foundations. All versions of the Nordic Bench can also be manufactured with narrow slats instead of wider planks. Bench seat height is 46 cm or can vary depending on how it is anchored.



<b>KH.10.1013</b>	Nordic Bench	Treated cast iron
<b>KH.10.1002</b>	Nordic Bench with narrow slats	Treated cast iron
<b>KH.10.1011</b>	Nordic Bench for casting in concrete	Treated cast iron
<b>KH.10.1012</b>	Nordic Bench with narrow slats for casting in concrete	Treated cast iron
<b>KH.10.1051</b>	Right armrest	Treated steel
<b>KH.10.1052</b>	Left armrest	Treated steel





Polyform Arkitekter designed central Copenhagen's Købmagergade street and the Kultorget and Hauser Plads squares in collaboration with landscape architects Karres En Brands.

KH.10.9052

The central position of the bench legs and the high front and back seat edges make this bench look as if it is "floating".

LED lighting can be mounted on the underside of the seating surface to create a luminous glow on the ground below the bench. Bench seat height is 46 cm or can vary according to project requirements and how the bench is anchored.

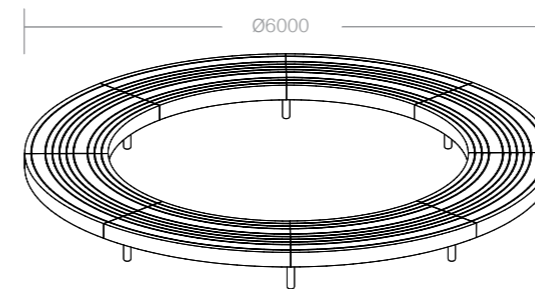
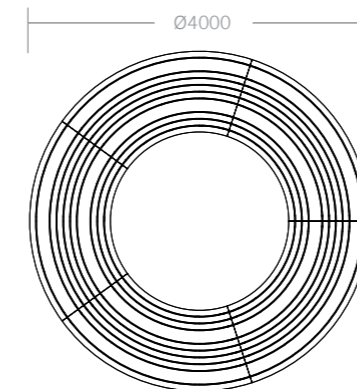


## CIRCULAR BENCH

KARRES + BRANDS AND POLYFORM ARKITEKTER

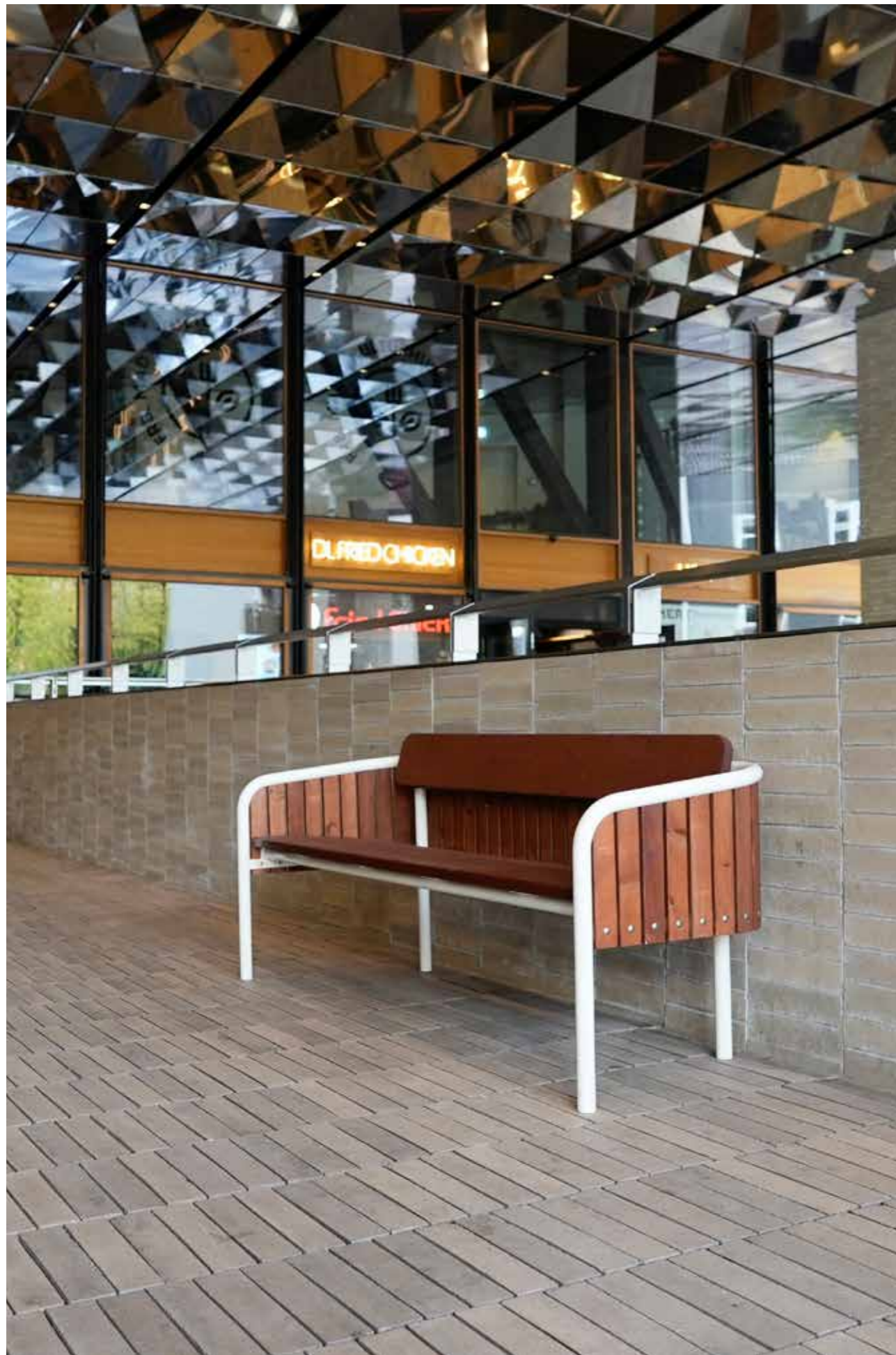
The Circular Bench makes for an extremely strong and robust feature of a public space. The deep seating surface and large circumference of the bench provides seating for many people at a time. The bench is available in two sizes: Ø4000 mm and Ø6000 mm. The circumference of both bench variants is sufficiently large that a bench can encircle one or more trees. The Circular Bench is available as a partial arc component or as a full circle.

The bench can also be produced to alternative dimensions according to your project requirements. The seating surface is made of FSC®-certified mahogany. The wooden components come in two widths (70 and 150 mm respectively) set in a pattern that follows the curvature of the bench. The front and rear edges are finished with a vertical, steam-bent piece of timber that measures 70 x 180 mm. The wooden parts are available with paint finishes and in the type of wood that suits your project. The load-bearing components of the bench (legs and profiles) are made of steel. The bench is anchored below ground level.



<b>KBP.10.1070</b>	Circular Bench Ø4000 mm	Treated steel / oiled wooden seat
<b>KBP.10.1071</b>	Circular Bench Ø4000 mm	Treated steel / painted wooden seat
<b>KBP.10.1072</b>	Circular Bench Ø6000 mm	Treated steel / oiled wooden seat
<b>KBP.10.1073</b>	Circular Bench Ø6000 mm	Treated steel / painted wooden seat





TEA.10.10.18

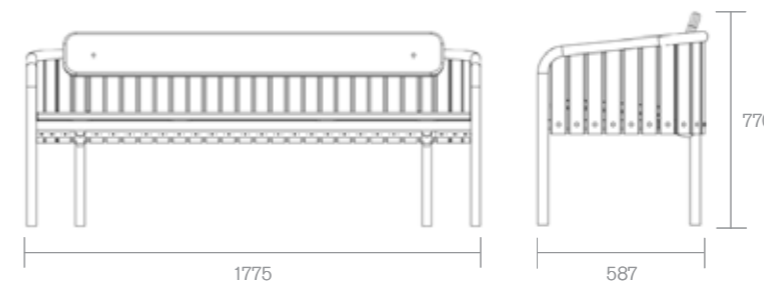


## AVENUE BENCH

DESIGNED BY THOMAS E. ALKEN MDD/ FORM DESIGN

The Avenue Bench was designed by Tomas E. Alken MDd/ Form Design as an item of furniture that can embrace and create a space for its users.

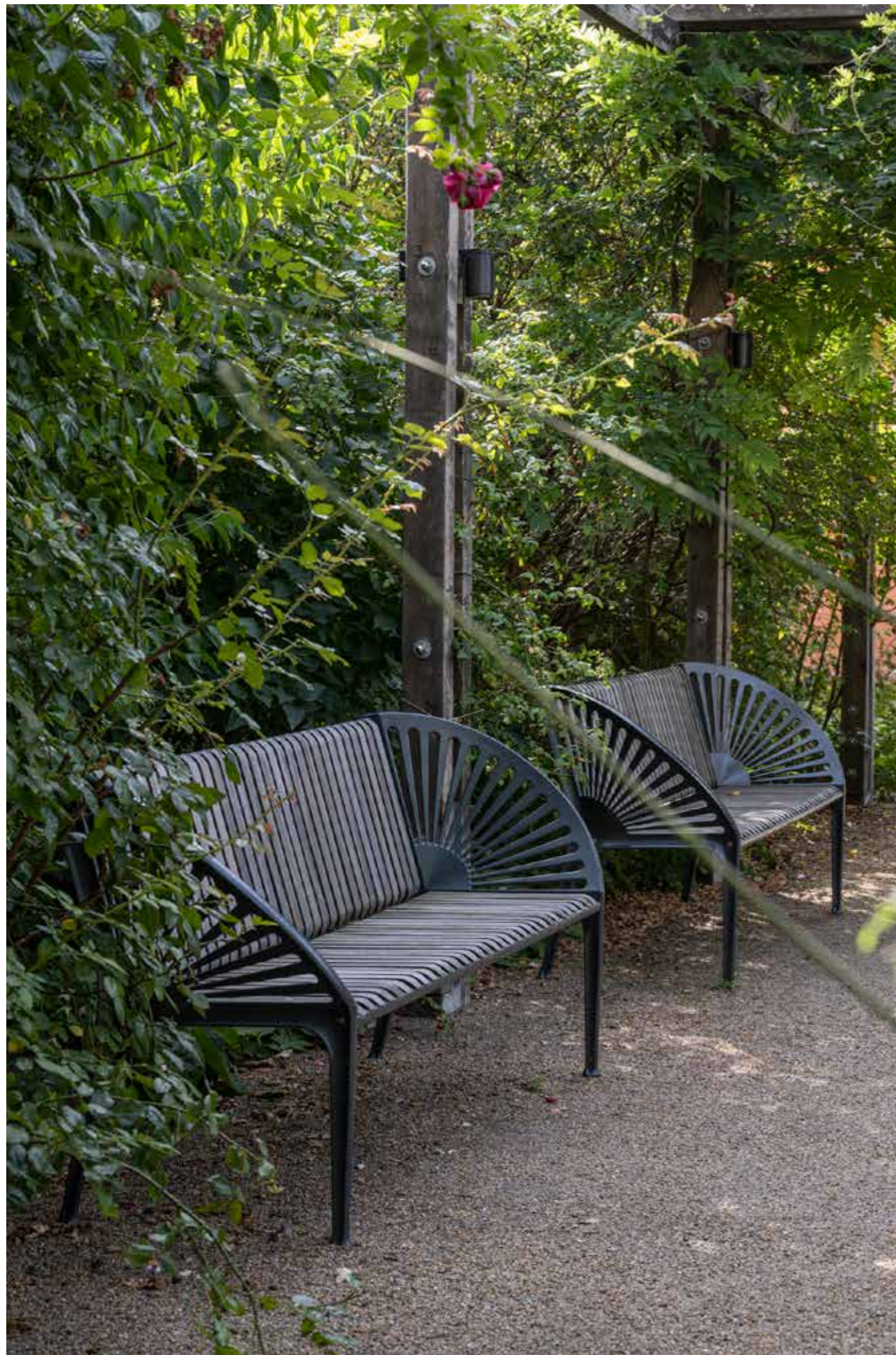
The Avenue Bench is made of FSC®-certified mahogany and heat-treated pine and can be painted in the colour of your choice. The bench can be cast in place, mounted on a foundation or placed directly on the paving. Bench seat height is 45 cm.



TEA.10.10.18 Avenue Bench

Treated cast iron





One of the features of Odense's H.C. Andersen district is its rose garden, which serves as a fairy-tale breathing space and a beautiful green oasis. Examples of our City Bench have been installed at several locations in the gardens.

ND.10.1002

The iconic appearance of our City Bench is based on the ideas of Nanna Ditzel, according to whom "the bench was conceived as an enclosed space in the public space that is intended to serve as a framework for the people who choose to sit on it."

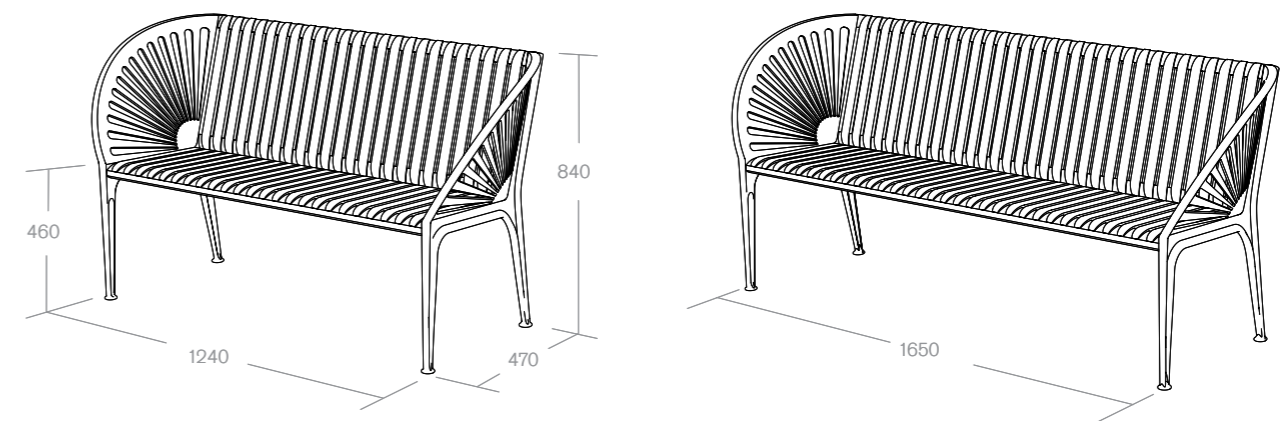


## CITY BENCH

NANNA DITZEL

The City Bench was developed in 1997. This bench features a high backrest that supports the back for the entire height of the backrest. This bench provides great seating comfort and accessibility thanks to its armrests and relatively high seat height. The bench is a cast iron and timber construction. The three-dimensional "fan" shape of the bench sides perfectly utilises the properties of cast iron. This bench is available in two- and three-person variants.

The bench features two end sections, four supports, back and seat. The end sections and supports are made of cast iron. The supports are bolted into the end sections. Specially manufactured wooden slats are longitudinally mounted across the length of the seat and backrest. The slats are available in oiled or lacquered finishes. The wooden pieces are individually replaceable. Replacement does not require the bench to be uprooted from its anchor points. The bench can be free-standing or fitted with special anchors for casting into foundations. Bench seat height is 46 cm.



<b>ND.10.1001</b>	City Bench for 2 persons	Seat and back in lacquered wood
<b>ND.10.1002</b>	City Bench for 2 persons	Seat and back in oiled wood
<b>ND.10.1011</b>	City Bench for 3 persons	Seat and back in lacquered wood
<b>ND.10.1012</b>	City Bench for 3 persons	Seat and back in oiled wood





Schönherr are the brains behind the project at Nyborg's main square on the east coast of Funen. Here, the classic Copenhagen benches harmonise perfectly with Nyborg's town hall and the Renaissance castle with its own lake. Here you can see the wooden planks of the bench bolted to the end sections.

GH.10.1002

The Copenhagen bench is most frequently chosen for public squares, parks, harbours and near listed buildings.

Here you can see the bench with the planks slotted into the end sections.



## COPENHAGEN BENCH

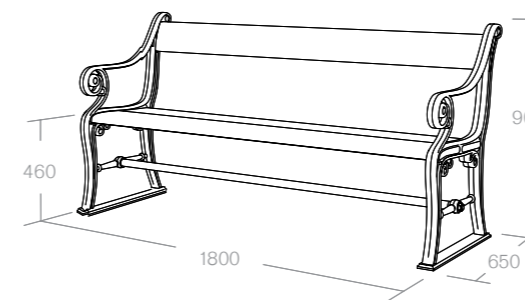
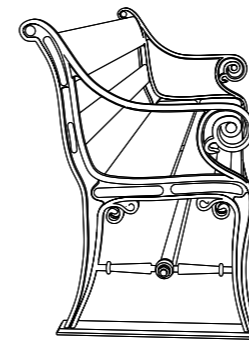
### GH FORM

The Copenhagen Bench was first designed in 1888 and is still produced by GH Form. This is the original version where the wooden planks for the seat and back are slotted into the cast end sections. The rounded edges of the timber and the curved shapes of the backrest and front plank combine to ensure high seating comfort.

The Copenhagen Bench is produced in three different versions with the following features:

- With planks slotted into the end sections of the bench (original version)
- With two back sections slotted into the end sections
- With wood bolted to flanges moulded into the end section to facilitate the process of replacing a seat plank without the need to remove the end sections.

The quality and durability of all three versions is the same. They just cover different requirements. The end sections are made of cast iron. The timber used on the seat and back is FSC®-certified mahogany. All benches are assembled with stainless steel screws and bolts. The bench is secured to solid ground or using a cast foundation. Bench seat height is 46 cm.



GH.10.1001	Copenhagen Bench	Wooden parts oiled / slotted into end section
GH.10.1002	Copenhagen Bench	Wooden parts oiled / bolted to end section
GH.10.1003	Copenhagen Bench	Wooden parts painted / slotted into end section
GH.10.1004	Copenhagen Bench	Wooden parts painted / bolted to end section
GH.10.1005	Copenhagen Bench / two back pieces	Wooden parts oiled / slotted into end section
GH.10.1006	Copenhagen Bench / two back pieces	Wooden parts oiled / bolted to end section
GH.10.1007	Copenhagen Bench / two back pieces	Wooden parts painted / slotted into end section
GH.10.1010	Copenhagen Bench / two back pieces	Wooden parts painted / bolted to end section





This classic Copenhagen Round Bench is installed at Copenhagen's Christiansborg Palace in the Slotsholmen district, at Bertel Thorvaldsens Plads and at Stormbroen.

GH.10.1012

A new urban space has been created on the edge of Bispebjerg Cemetery in Copenhagen. The project is a collaboration between VEGA Landskab and Lightscapes. The Copenhagen Round Benches are placed along the beautiful cemetery walls.



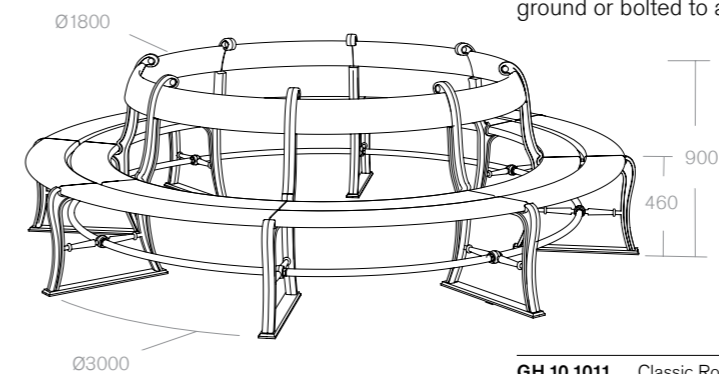
## COPENHAGEN ROUND BENCH

### GH FORM

The Copenhagen Round Bench is a supplement to the Copenhagen Bench. Round benches are most often used in public squares, parks, harbour areas, near listed buildings and along path systems with open spaces. The Round Bench comes in variants with either inward or outward curvature. When, for example, the bench curves outwards around a tree, the distance to other people seems further, which leads to the bench being used more often. When bench sections are arranged to form an inward curve along a curved wall, shrub, path or other object, all visitors to the bench can make eye contact, which makes the bench more socially inviting. Outward and inward curved sections can be freely combined to create the desired curved paths. The bench is available with armrests in the number and position you require.

The standard variant of our Round Bench has an internal open diameter of 1800 mm and an outer diameter of 3000 mm. The back of the bench is made of steam curved wood that is bent into individual radii according to the requirements of the specific project.

The bench is available with either one or two back sections. The end sections are made of cast iron. The two pieces of wood that comprise the seat are bolted to the bench ends with board bolts. The back is screwed on from the rear. All wooden parts and end sections are assembled with stainless steel bolts. The bench is anchored to solid ground or bolted to a foundation. Bench seat height is 46 cm.



<b>GH.10.1011</b>	Classic Round Bench Ø3000 mm	Wooden parts oiled
<b>GH.10.1012</b>	Classic Round Bench Ø3000 mm	Wooden parts painted
<b>GH.10.1015</b>	Classic Round Bench with two back pieces	Wooden parts oiled
<b>GH.10.1016</b>	Classic Round Bench with two back pieces	Wooden parts painted









The children's bench is a smaller scaled replica of the original version. The bench can be used in locations such as parks, libraries, public institutions, schools and outdoor theatres which are often frequented by children.

GH.10.1012B

The quality and durability of the children's bench is identical to that of the Classic Copenhagen Bench and uses the same FSC®-certified mahogany and cast iron end section construction.



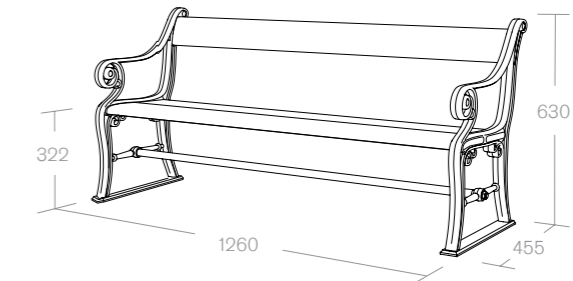
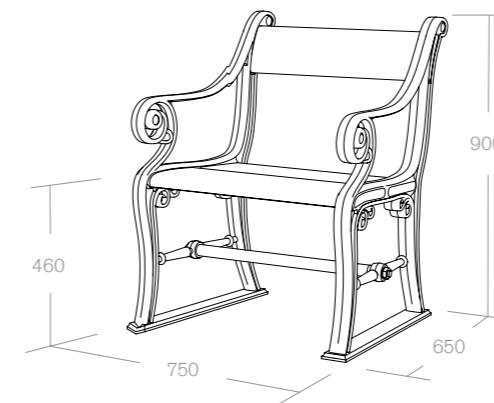
## CHILDREN'S BENCH & CHAIR

### GH FORM

The Copenhagen Children's Bench is designed on the same basis as the original 1888 version of the Copenhagen Bench. The timber sections used for the seat and back are slotted into the end sections. The bench can be used in locations such as parks, libraries, public institutions, schools and outdoor theatres which are often frequented by children. It is also great for theatres that simply need to introduce child seating in front of the stage. The bench is just as comfortable as the original. This comfort comes from the curvature of the backrest and front seat and the rounded edges of the timber. Bench seat height is 32 cm.

The design of the Copenhagen Chair is based on the original 1888 version of the Copenhagen Bench. The chair is a narrower version of the original bench, with the two wooden seat and back sections slotted into the cast end sections. The chair offers the same comfortable seating as the original bench. This comfort comes from the curvature of the backrest and front seat and the rounded edges of the timber. Seat height is 46 cm.

Quality and durability are identical to that of the Copenhagen Bench. The chair uses the same cast iron end sections and FSC®-certified mahogany timbers. The ends are held together structurally by the timber sections and by a shaft that runs along the length of the chair under the seat.

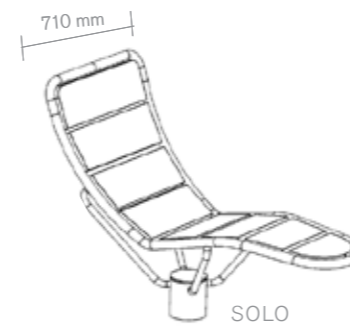


GH.10.1011B	Copenhagen Children's Bench	Wooden parts oiled
GH.10.1012B	Copenhagen Children's Bench	Wooden parts painted
GH.10.1008	Copenhagen Chair	Wooden parts painted
GH.10.1009	Copenhagen Chair	Wooden parts oiled





The Pocket Park series is made from 100% recycled wood collected during renovation work on our Copenhagen Benches.



## POCKET PARK CHAIR

THOMAS E. ALKEN MDD/ FORMAT DESIGN

The Pocket Park series is made from 100% recycled wood collected during renovation work on our Copenhagen Benches. The dimensions of these pieces of wood served as the point of departure for how we designed our Pocket Park range. They can be delivered with raw sanded wood or sanded and painted in your chosen colour.

The series is created to divide the day into three phases: the morning when the elderly and parents on maternity leave use the city, afternoons when city dwellers come home and evenings when the city's younger denizens gather outside to hang out.

Pocket Park chair comes in three variants.

- Pocket Park Solo
- Pocket Park Easy
- Pocket Park Family

Chairs can be selected where they can be swivelled and oriented as needed.

<b>TEA.10.1013</b>	Pocket Park / Solo	Treated cast iron, width 710 mm
<b>TEA.10.1015</b>	Pocket Park / Easy	Treated cast iron, width 710 mm
<b>TEA.10.1014</b>	Pocket Park / Family	Treated cast iron, width 1180 mm





The Dan Turèll Bench at the Karens Minde Cultural Centre has a central location at the main entrance and along the Cultural Centre. The benches invite you to take a break in the scenic oasis that the entire Karens Minde Axis has been transformed into.

The Dan Turèll Bench was designed as part of the art installation at Dan Turèlls Plads in Gentofte near Copenhagen.

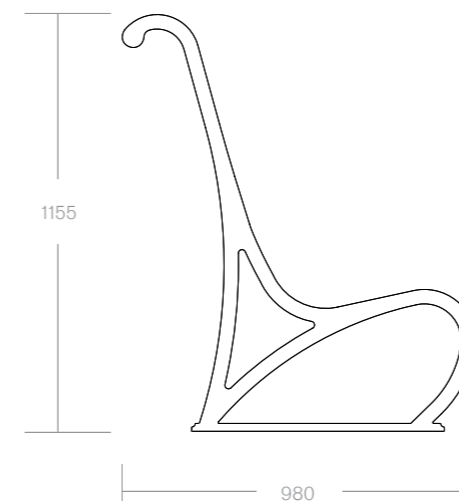


## DAN TURÈLL BENCH

### 1:1 LANDSCAPE

With its high back, deep seat and rounded shapes, the Dan Turèll Bench is a bench that invites you to sit on it. The wide body support of the bench makes for a comfortable sitting position. The bench is available in both straight lengths and curved arcs. It can also be assembled in any desired geometry and length.

The end sections of this bench are made of cast iron. The back and seat are made of wood. The Dan Turèll Bench is a painted cast iron construction, with all the wooden slats bolted to each end section with board bolts. This makes for a strong structure while also easing the process of replacing individual wooden parts. The wooden slats of the bench are mounted in half-joints on the straight sections. The bench end sections can be delivered painted according to project requirements. The wooden components are available in either painted or oiled finishes. The bench can be set up to stand freely on the ground or bolted to an anchor point. Bench seat height is 44 cm.



<b>KAS.10.1080</b>	Dan Turèll Bench	Untreated cast iron, wooden parts oiled
<b>KAS.10.1081</b>	Dan Turèll Bench, curved section	Untreated cast iron, wooden parts oiled
<b>KAS.10.1082</b>	Dan Turèll Bench	Cast iron, wooden parts painted
<b>KAS.10.1083</b>	Dan Turèll Bench, curved section	Cast iron, wooden parts painted





Sluseholmen – a neighbourhood where water, urbanity and housing come together in perfect harmony. The Dock-Line Plinth was originally designed for Copenhagen's Sluseholmen district. It was awarded the City of Copenhagen Prize for Architecture in 2009.

AT.10.1061

The table can be made wheelchair accessible by extending its planks beyond the ends. This provides space for wheelchair users at one or both ends. When set up as a long table, wheelchair users can sit between the benches.



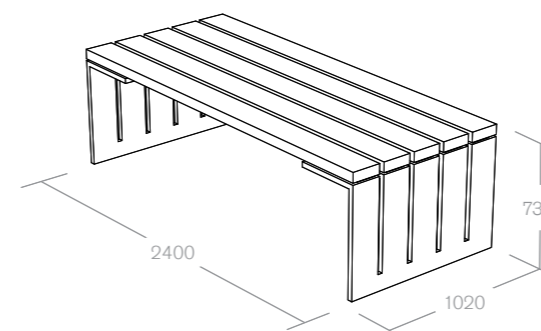
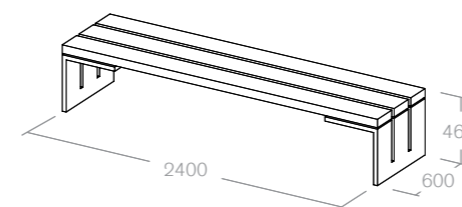
## DOCK-LINE PLINTH AND TABLE

### ARKITEMA

The Dock-Line Plinth is a simple and robust design to withstand the workload of an urban space. The plinth can be ordered with both armrests and backrest. These can be retrofitted should the need arise at some point in the future.

The plinth is usually produced in a 2.4 metre length. It can be supplied in shorter lengths on request. The plinth consists of two cast iron end sections, with exposed timber along the length of the bench. The three wooden component parts are solid wood and are one-piece constructions. The wood is overlaid with neoprene between the cast iron and wood, ensuring that the joints are durable, while allowing the wood and screws to work freely as the weather changes. The plinth can be placed directly on paving or secured to foundations below ground level. Bench seat height is 46 cm or can vary depending on how it is anchored.

The table's design is simple and solid to withstand the wear and tear of public spaces. The table can be made wheelchair accessible by extending its planks beyond the ends. This provides space for wheelchair users at one or both ends. When set up as a long table, wheelchair users can sit between the benches. The table can be placed directly on paving or secured to foundations below ground level.



AT.10.1061	Dock-Line Plinth with wooden seat	Untreated cast iron
AT.10.1062	Dock-Line Plinth with wooden seat	Painted cast iron
AT.10.7001	Dock-Line Table	Untreated cast iron
AT.10.7002	Dock-Line Table	Painted cast iron
AT.10.7003	Dock-Line Table, table top with 1 side extended	Untreated cast iron
AT.10.7004	Dock-Line Table, table top with 1 side extended	Painted cast iron
AT.10.7005	Dock-Line Table, table top with 2 sides extended	Untreated cast iron
AT.10.7006	Dock-Line Table, table top with 2 sides extended	Painted cast iron





The Mobilia Bench is part of the Mobilia series, which includes a table, a grill, a waste bin, a urinal, straight and curved benches and an information board.

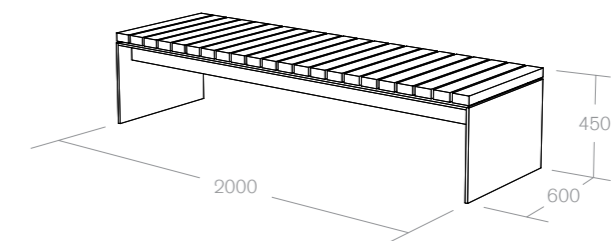
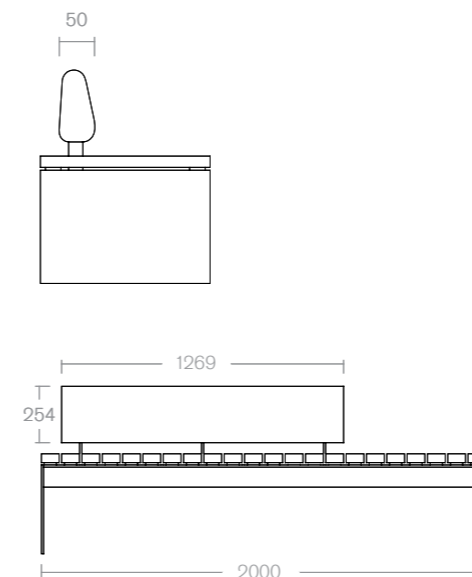


## MOBILIA BENCH

ERIK BRANDT DAM

The bench can be used alone or in combination with the Mobilia Round Bench to create lines and curves in urban spaces. This allows the bench to become an integral part of the city space. Mobilia Bench 80 can be used both indoors and outdoors. The bench is sturdy and has proven its robustness after years of ordinary and tough use in public spaces. The bench has been used at high schools, institutions and other locations. A backrest and an armrest are available for Mobilia Bench 80. These can be retrofitted to already installed benches.

The standard variant of the bench is produced in two metre long modules, but can also be delivered in lengths to order. The 40 x 80 x 600 mm wooden slats are laid perpendicular to the length of the bench. The load-bearing structure consists of cast iron or steel legs. Neoprene spacers ensure air between the wood and the iron. They also give the timber the freedom to work in changing weather conditions. The Mobilia Bench 80 is secured to foundations below ground level, making it possible to lay paving stones and tiles all the way up to the end sections. The bench can be supplied with shortened legs for surface installation. There is also the option of securing the foundations into the ground before asphalt is laid, with the bench being installed afterwards. At the bottom of the bench legs, which is in the ground, is a relief surface for downward pressure. Seat height is 45 cm, depending on the project/casting.



<b>EBD.10.1061</b>	Mobilia Bench 80	Treated steel with wooden seat
<b>EBD.10.1062</b>	Mobilia Bench 80	Treated cast iron with wooden seat
<b>EBD.10.1063</b>	Mobilia Wristband 80	Treated steel
<b>EBD.10.1064</b>	Mobilia Backrest 80	Treated steel and wood





There are several Mobilia Table & Bench sets installed at Real Dania, at Jarmsers Plads in Copenhagen. This picture shows the table with a solid cast iron tabletop.

EBD.10.7001

A complete Mobilia picnic set, consisting of a table with cast iron tabletop and two benches, mounted on concrete foundations, weighs approximately two tonnes, making it particularly suitable for applications that require a very robust product.

This Mobilia set has been installed at the park in Odense's Vollsmose district.

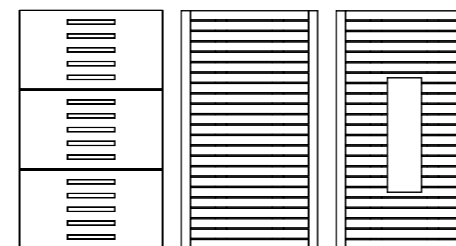
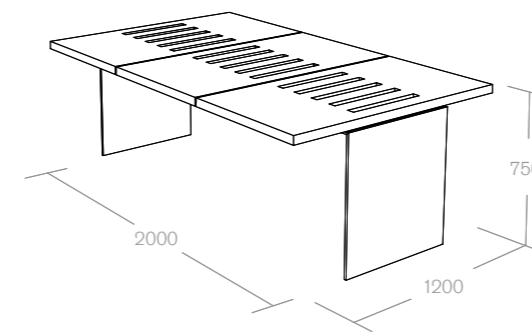


## MOBILIA TABLE

ERIK BRANDT DAM

Together with the Mobilia Bench, the table is intended for urban spaces, schools and institutions; Places that are used by large numbers of people, resulting in heavy wear and tear. It is produced with different tabletop options: two in wood and one in cast iron. These tabletops have proven their robustness in urban spaces over many years. A cast iron tabletop provides a strong and solid construction that will last for many years, even when used more than would often be considered reasonable. A wooden tabletop provides a natural appearance and a temperature-neutral surface. The Mobilia Table is also produced in a variant with a wooden tabletop with a steel plate embedded in the centre. The steel plate makes for a surface that is suitable for use under a disposable grill.

The Mobilia Table consists of two cast iron or steel end sections. The selected tabletop is supported with neoprene between the ribs and worktop, ensuring the durability of the joints as any wood and screws can work freely. As standard, the table is secured below ground level, allowing paving to be laid right up to the table leg. A foundation can also be secured before asphalt is laid, to which the table can be mounted afterwards. Below ground level, at the bottom of the table legs, is a relief surface for downward pressure. The table can also be supplied with shortened legs if it is to be placed on paving.



- EBD.10.7001 Mobilia Table Frame and table top in treated cast iron
- EBD.10.7002 Mobilia Table Frame in treated steel, Table top in wood with recessed steel plate
- EBD.10.7003 Mobilia Table Treated cast iron frame, wooden table top with recessed steel plate
- EBD.10.7004 Mobilia Table Treated cast iron frame, wooden table top
- EBD.10.7005 Mobilia Table Treated steel frame, wooden table top





The Hørsholm pedestrian street was designed by Henrik Jørgensen Landskab as. The entirety of Hørsholm town centre received a major quality boost, with the addition of natural stone paving, lush trees, plantings and new fixtures and lighting.

The Mobilia Round Bench is available with backrest and armrest. The backrest and armrest can also be retrofitted to existing benches.

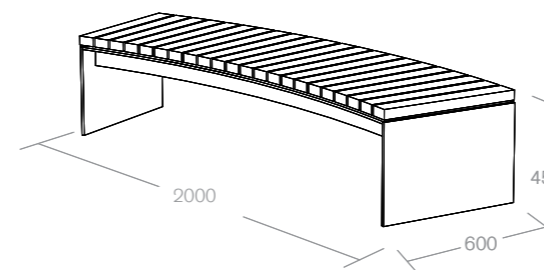


## MOBILIA ROUND BENCH

ERIK BRANDT DAM

The round bench is a curved bench module that can be combined according to project requirements, both in length and radius. The Mobilia Round Bench makes for an extremely strong and robust feature of a public space. The individual elements can be customised so that the assembled modules form circular or S-shaped bench sequences. It offers wide geometric possibilities that make it possible to create different shapes.

The bench is produced as standard in two metre long modules and radius according to the project. The curved bench comes with wooden parts measuring 40 x 80 x 600 mm laid out radially. For diameters under 4 metres measured on the outside of the bench, wooden parts are cut at an angle after curvature. The bench legs are produced in steel or cast iron. The wood is covered with neoprene, which provides a cushioning effect that ensures wood and screws can work freely in changing weather conditions. The bench is normally secured in castings below ground level. Seat height is 45 cm, depending on the project/casting. The bench is available with shortened bench legs and can be set up directly on the ground.



<b>EBD.10.1065</b>	Mobilia Round Bench	Treated steel with wooden seat
<b>EBD.10.1066</b>	Mobilia Round Bench	Treated cast iron with wooden seat





Along the quayside at Christiansbro in Copenhagen, you will find the "Christiansbro Bench". We developed this bench in collaboration with architect Henning Larsen. The bench has stood on Christiansbro for almost 20 years.

HLA.10.1004

The seat can be used on different types of surfaces and materials both indoors and outdoors. It can therefore be installed regardless of whether the surface is angular or has large level variations. The seat is available with granite block, steel legs or wall brackets.



## THE SEAT

HENNING LARSEN ARCHITECTS

The seat has many applications. It is specially designed for use on the quayside with a low height that does not obstruct the view of the water. The seat can be used on its own or together as a stepped seating option, on a quayside or on the edge of a planting bed.

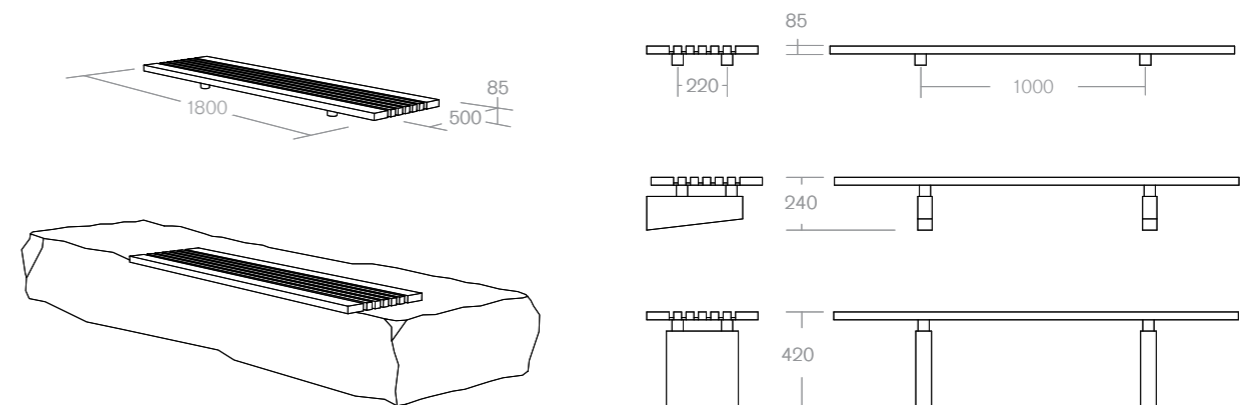
The seat consists of wooden slats mounted on a steel frame. The wood used on the seat is FSC®-certified mahogany. On the underside of the seat's steel frame, there are four rubber mounts that allow the seat to be levelled independently of the ground surface. The rubber suspension also has a cushioning effect that increases seating comfort. The rubber mounts can be attached to a foundation suitable for a given project or to the standard solutions mentioned above. Seat height depends on project/foundation.



HLA.10.1002



HLA.10.1004



<b>HLA.10.1001</b>	Seat with frame	Mahogany and steel
<b>HLA.10.1002</b>	Seat with legs	Mahogany and steel
<b>HLA.10.1005</b>	Seat with concrete legs	Mahogany and coloured concrete
<b>HLA.10.1003</b>	Seat with steel hooks for wall mounting	Mahogany and steel
<b>HLA.10.1004</b>	Seat on granite plinth	Mahogany and granite





The Metropol Bench series is developed in collaboration with Vilhelm Lauritzen for the railway station at Kastrup Airport. The project received the Brunel Award in 2001 as the best furnished railway station worldwide.

VL.10.1002

The Metropol Bench series was developed in collaboration with Vilhelm Lauritzen for the railway station at Kastrup Airport.



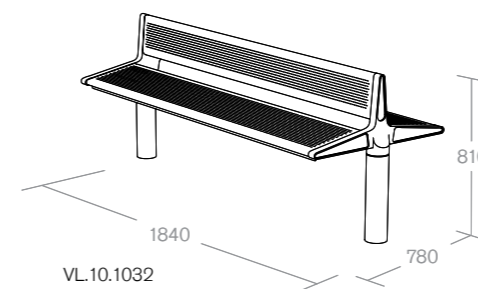
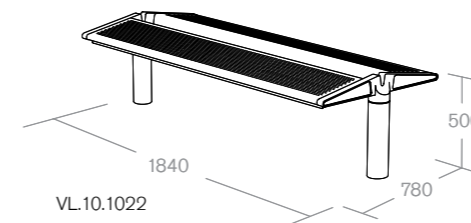
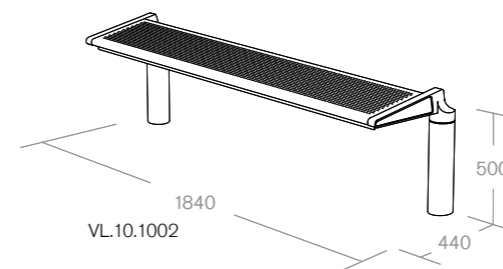
## METROPOL BENCH AND DOUBLE BENCH

VILHELM LAURITZEN A/S

The Metropol Bench series is designed for waiting areas on train platforms, bus stops, shopping centres, etc. The bench provides seating for several people and takes up very little space. The design of the bench facilitates cleaning of the coating under the bench. Kastrup Airport station has received Brunel Awards for its interior design. The Metropol Bench is used as the main furniture. Jury comment:

*"Very comfortable, elegant, sleek design, easy to maintain. Museum quality within the sphere of public transport".*

The bench end sections are made of cast iron. The legs are steel and the seat is made of stainless steel as standard. The benches are also manufactured with wooden seats. End sections and legs are surface treated. The bench is usually founded below ground level on a slab foundation and can be installed directly on existing pavement. This requires an assessment of the project in question. The seat can be easily replaced without the need to remove the bench from its anchors. Seat height is 50 cm, depending on the project/casting.



VL.10.1001	Metropol Bench	Sloping wooden seat
VL.10.1002	Metropol Bench	Sloping stainless steel seat
VL.10.1021	Metropol Double Bench	Sloping wooden seat
VL.10.1022	Metropol Double Bench	Sloping stainless steel seat
VL.10.1024	Metropol Double Bench	Straight stainless steel seat
VL.10.1031	Metropol Double Bench with back	Sloping seat / wooden back
VL.10.1032	Metropol Double Bench with back	Sloping seat / stainless steel back
VL.10.1034	Metropol Double Bench with back+armrests	Sloping seat / stainless steel back
VL.10.1035	Metropol Double Bench with back +armrests	Sloping seat / wooden back





The Metropol series benches are available in many variants, including straight and slanted seat, with back and armrests, as single, double and standing benches. The series also includes the Metropol waste bin.

VL.10.1042

The Metropol bench series was developed in collaboration with Vilhelm Lauritzen for the railway station at Kastrup Airport.

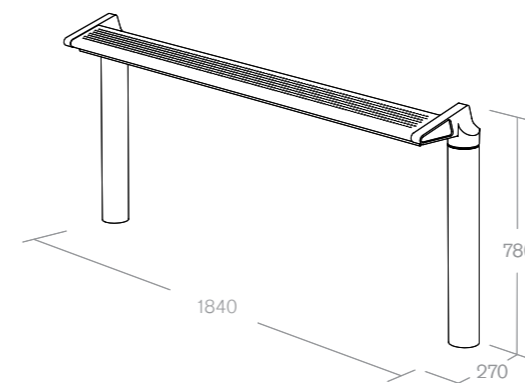


## METROPOL LEANER

VILHELM LAURITZEN A/S

The bench is designed for waiting areas on train platforms, bus stops, shopping centres, etc. The leaner creates a resting place while at the same time providing optimal utilisation of floor space. The design of the bench facilitates cleaning of the coating beneath. The bench is available with legs for wall mounting or can be combined with a luggage trolley rack.

The bench end sections are made of cast iron. The legs are steel, with stainless steel seats as standard. The end sections and legs are painted. The leaner is also available with a wooden seat. Seats can be replaced without removing the bench from the base. The bench is usually founded below ground level on an associated slab foundation. Seat height is 78 cm, depending on the project/casting.



VL.10.1042	Metropol Leaner	Stainless steel seat
VL.10.1041	Metropol Leaner	Wooden seat





JK.10.1022

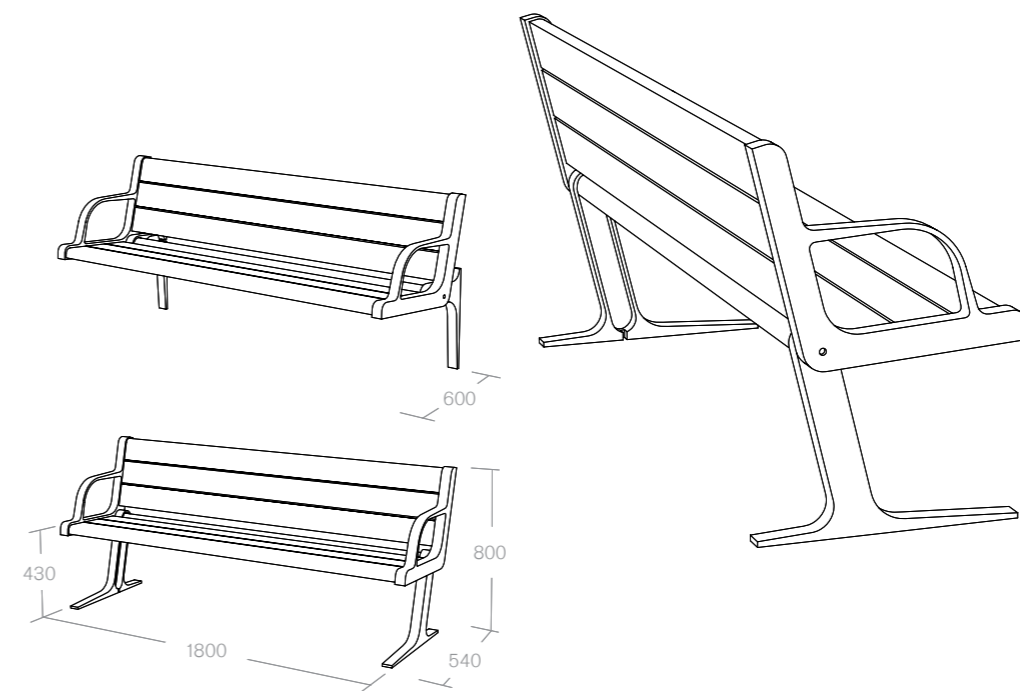


## JK18 BENCH

JØRGEN KLINKBY

The JK18 Bench is produced with cast iron end sections. It is suitable for both urban spaces and parks. The JK18 Bench is made in two variants: one for installation atop paving and another for wall installation.

The bench has a wooden seat and back. The upper backboard and front seat board have a 25 mm rounding radius on the edge to increase seating comfort. The bench can be placed on the ground, secured to a buried foundation or mounted on a wall. The JK18 Bench has a seat height of 43 cm. The JK18 Bench for wall mounting can be installed at a seat height to suit the needs of your project.



JK.10.1022	JK18 Bench	Wooden parts oiled
JK.10.1025	JK18 Bench for wall mounting	Wooden parts oiled





The Wing Plinth was developed for the Danish Cabinetmakers' 2006 Autumn Exhibition in Frederiksberg Gardens. The plinth is intended for places where you might want to just take a short break or give your legs a rest.

RT.10.1023

The Wing Plinth has a sleek and minimalistic look and requires little space.

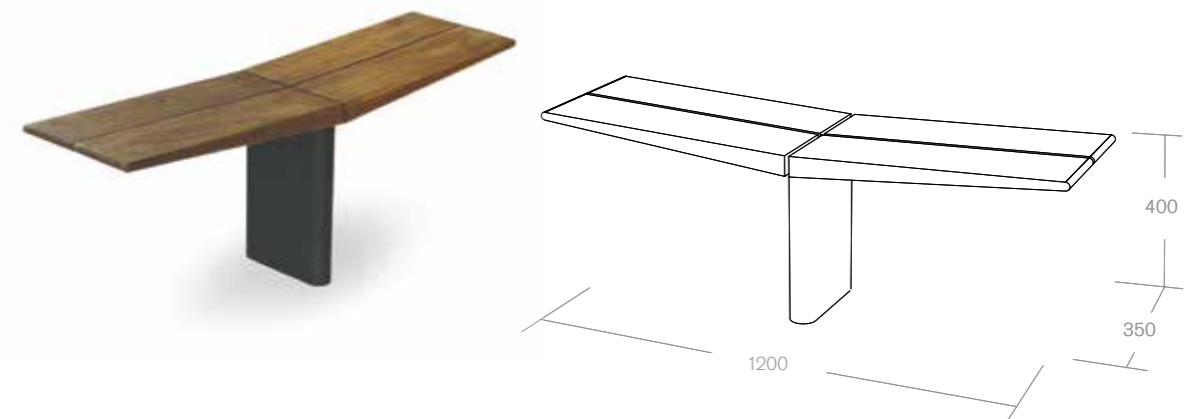


## WING PLINTH

RUD THYGESEN

The Wing Plinth is intended for places where you might want to just take a short break or give your legs a rest. Designed by Rud Thygesen, it has a sleek and minimalist appearance and has only a small footprint. The plinth works both indoors and outdoors and is suitable for exhibition halls, bus terminals, railway stations, hospitals, vestibules at company headquarters, atrium courtyards and more.

The Wing Plinth has a mahogany seat and a heavy-duty load-bearing steel structure bolted to a deep foundation that can be cast into moist concrete. This allows the plinth to withstand the high impact of being used by several people at the same time. Ground surfacing can be laid all the way up to the leg. In scenarios where there is only limited space for a foundation (such as on suspended floors), the Wing Plinth can instead be mounted to a slab foundation. Seat height is 40 cm, depending on the project/casting.



RT.10.1023 Wing Plinth Treated steel and oil-treated wood





Our Penta Plinth is pentagonal in shape and can stand alone or with other Penta Plinths to create different shapes and patterns.

FS.10.1024 / FS.10.1026

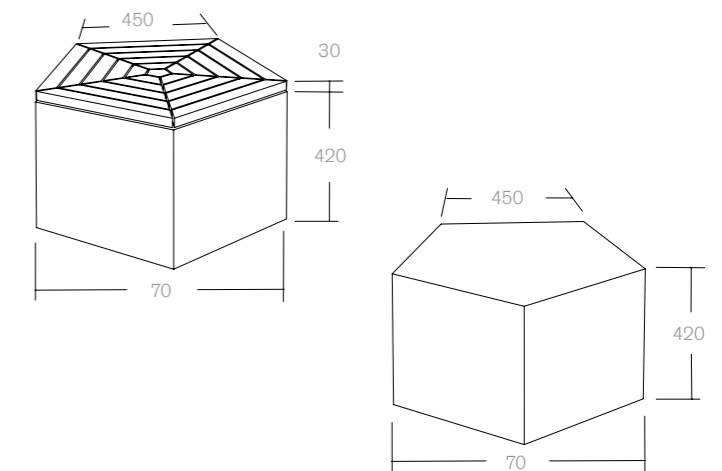


## PENTA PLINTH

FRODE STEINICKE

The Penta Plinth is pentagonal in shape and can stand alone or with other Penta Plinths to create different shapes and patterns. The plinth can also be used as a table if set up without a wooden seat. The Penta Plinth is robust and can stand in an urban space for many years. The wood used for the seat is rounded on all upturned edges to provide additional comfort.

The Penta Plinth is cast in concrete with a colour paint finish and is produced with or without a wooden seat. It comes in black as standard but we are able to supply the plinth in other colours according to your particular project requirements. The wooden seat is screwed into a steel frame that is bolted to the concrete plinth. Although all the screws are invisible, changing a piece of wood on the plinth is still a simple process. The casting is 200 mm higher than normal seat height. It should be positioned on a levelled layer of stable gravel 200 mm below the final ground level. Paving stones and tiles can be laid right up to the plinth. The plinth can also be supplied with a body for direct installation to existing paving. Seat height is 46 cm, depending on the project/casting.



<b>FS.10.1024</b>	Penta Plinth with wooden seat	Coloured concrete
<b>FS.10.1026</b>	Penta Plinth without seat	Coloured concrete





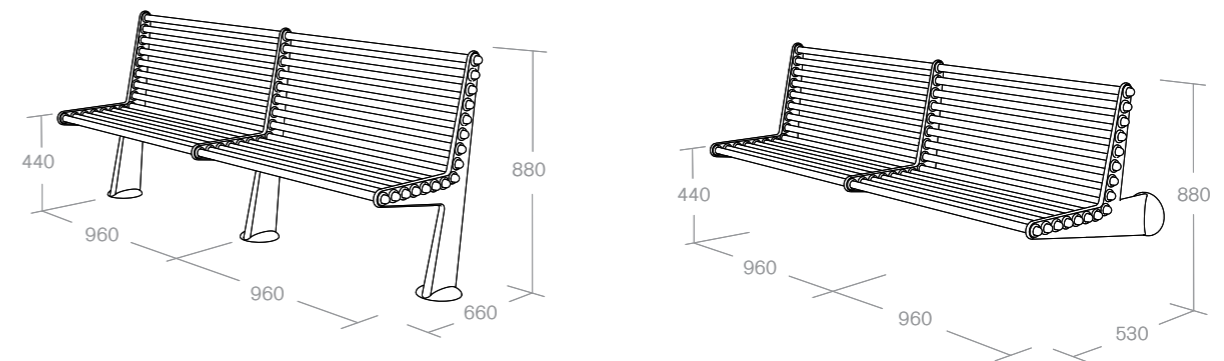
GOH.10.1031

## SECTION BENCH

GORM HARKJÆR

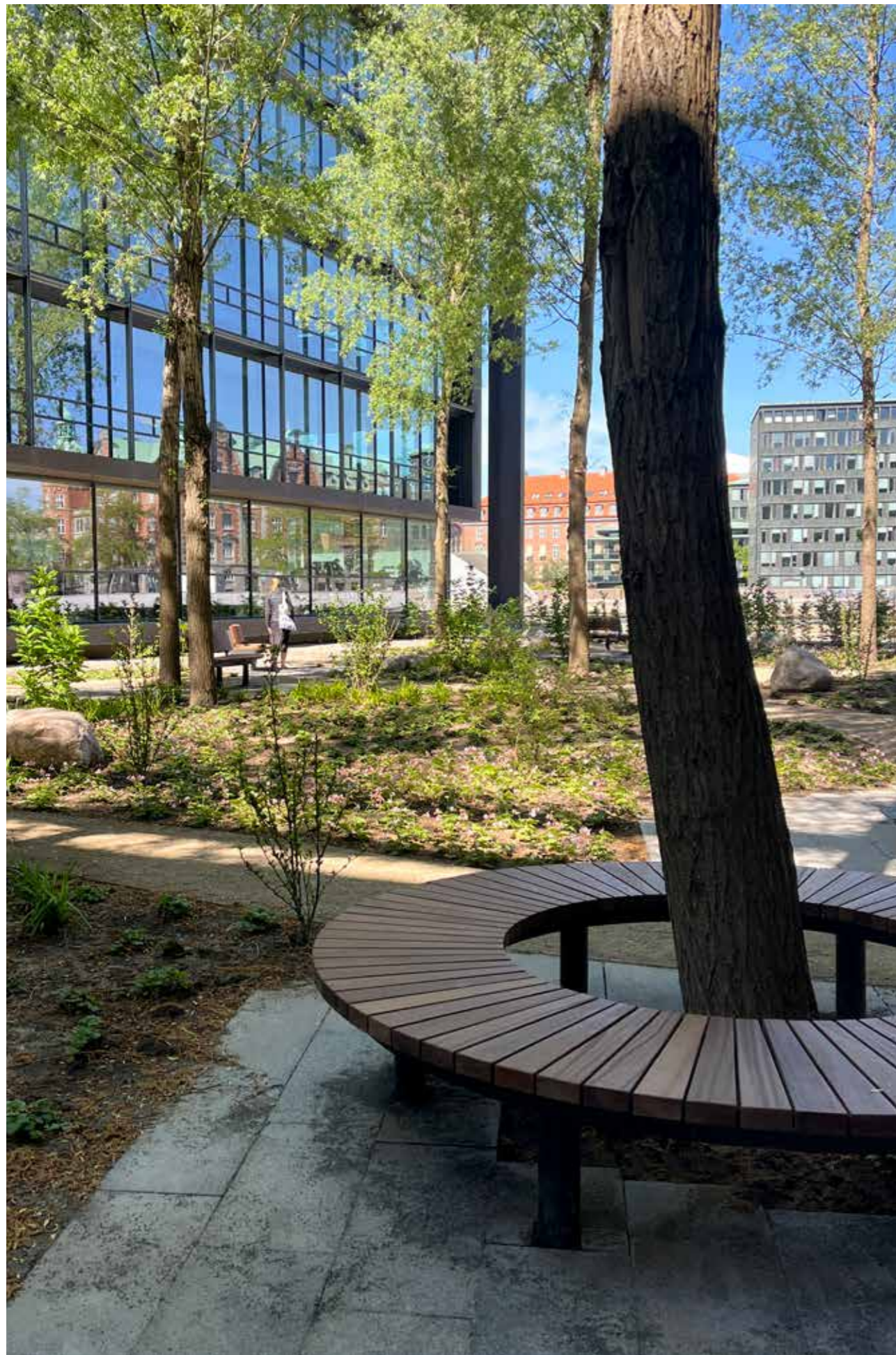
The Section Bench is suitable for public spaces in both maritime and urban settings. The bench is also produced as a wall-mounted model.

The bench end sections are made of cast iron while the cylindrical logs that form the seat and back are made of timber and slotted into the end sections. The end sections of the Section Bench are surface treated. The bench design incorporates the slotted wooden components so that they become part of the load-bearing structure. The wood is available in natural, oiled or painted finishes. The bench has no bolted joints. Each piece of wood is attached with a pin that is driven through a pre-drilled hole in each of the three end sections. The free-standing or wall-mounted bench must be secured to a foundation or solid wall respectively. The free-standing bench has a seat height of 44 cm. Seat height for the wall-mounted version can be adjusted according to location.



GOH.10.1031	Section Bench	Treated cast iron / wooden parts oiled
GOH.10.1036	Section Bench / wall mount	Treated cast iron / wooden parts oiled





Several curved Platea benches and round benches in fine positions in a courtyard in the Christiansbro neighbourhood with views of Copenhagen Harbour.

GH.10.1071

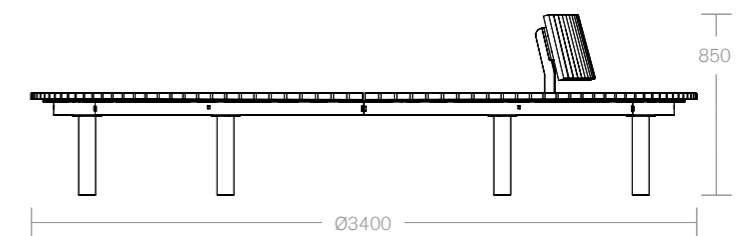
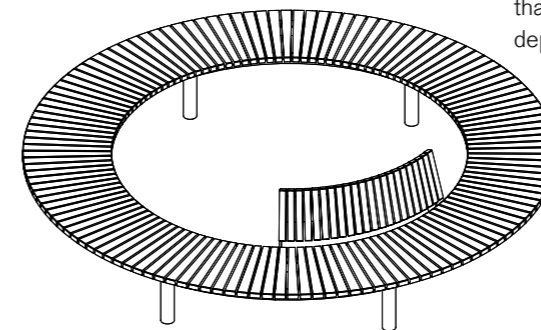


## PLATEA ROUND BENCH

### GH FORM

GH Form made the Platea Round Bench for Købkes Plads in Copenhagen's Carlsberg District. The bench is a sturdy piece of furniture that is designed to withstand the workload that is par for the course when used in urban spaces. The bench is made to order by radius, either as complete circles or by arc measurements/degrees. The backrest is produced in the desired arc size. The backrest can be positioned independently of the bench seat and seat sections.

The bench is manufactured in hot-dip galvanised steel. The wood is cut at an angle according to project requirements (see photos). The bench comes with a painted base and can be supplied in a wood variety that suits your particular project. The front part of the bench has no visible bolt joints or screw heads. The stated inner diameter of the bench does not take the backrest into account. In general, the backrest occupies 12 cm towards the centre from the back of the seating surface. The standard variant of the bench is designed for ground anchoring in concrete but can be manufactured with flanges than can be bolted into a surface instead. Seat height is 45 cm, depending on the project/casting.



<b>GH.10.1071</b>	Platea Round Bench, Ø3400 / 2400 mm	Galvanised / painted steel
<b>GH.10.1072</b>	Platea Round Bench, arch 180°, Ø4800 / 3800 mm	Galvanised / painted steel
<b>GH.10.1073</b>	Backrest, L1200 mm, arc radii	Galvanised / painted steel
<b>GH.10.1074</b>	Mitre cut timber	Oiled





The Platea Round Bench with Planter is installed at Christianshavn in Copenhagen.

GH.10.1087

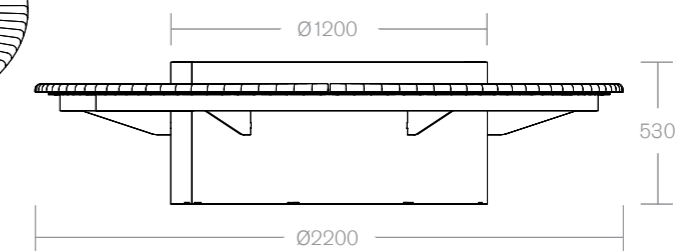
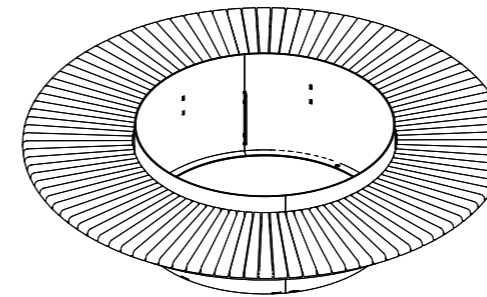


## ROUND BENCH WITH PLANTERS

### PLATEA ROUND BENCH

The Platea Round Bench with Planter has a standard  $\text{Ø}2200$  dimension. The round bench can also be made as a special order to the radius of your choice. The bench and planter are made of treated steel and painted in your chosen RAL colour. The bench is supplied in FSC®-certified mahogany. The mahogany is oiled and mitre cut.

The standard variant of the bench is designed for ground anchoring in concrete but can be manufactured with flanges that can be bolted into a surface instead. Seat height is 45 cm, depending on the project/casting.



GH.10.1087 Round Bench with planter  $\text{Ø}2200/\text{Ø}1200$

Treated steel





The Scenaria Round Bench was first produced for the Fisketorvet Shopping Centre in central Copenhagen.

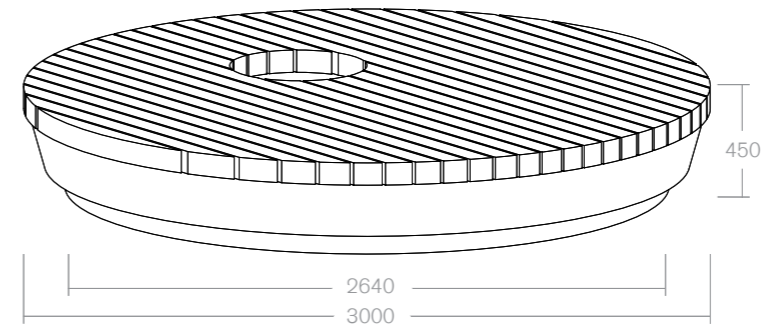
All benches can be supplied with Wi-Fi as an access point, a power outlet in the base, lighting under the bench and a tree cavity in the seating surface.



## SCENARIA ROUND BENCH

The Scenaria Round Bench is a sturdy piece of furniture that is designed to withstand the workload that is par for the course when used in urban spaces. The bench is designed to have many functions; bench, lamp and tree grate while also being able to serve as a small stage if you want to get the attention of a small crowd. There are LED lights all around the base of the bench. The circular hole in the seating surface is designed for trees and can be produced in different sizes and positions according to project requirements.

The seating surface of the bench consists of solid wood planks with an oiled finish. The load-bearing structure is made of hot-dip galvanized steel. The standard variant of the bench is designed for ground anchoring in concrete but can be manufactured with flanges that can be bolted into a surface instead. The bench comes with a painted base and can be supplied in a wood variety that suits your particular project. Seat height is 45 cm, depending on the project/casting.



SLA.10.9090	Scenaria Round Bench	Treated steel
SLA.10.9096	Scenaria Round Bench	Painted steel





GH.20.0000

The Aarhus Bench can also be supplied with painted end panels and wood in the desired Ral colour.

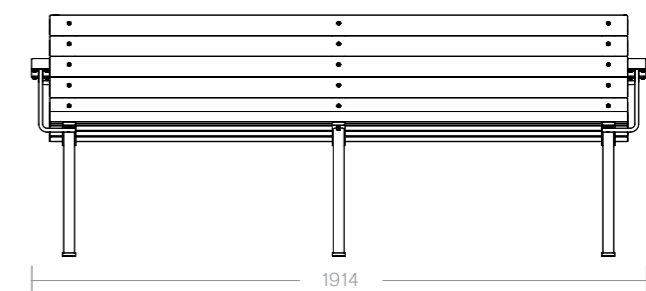
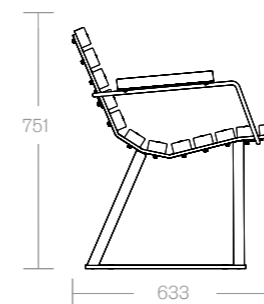


## AARHUS BENCH

### GH FORM

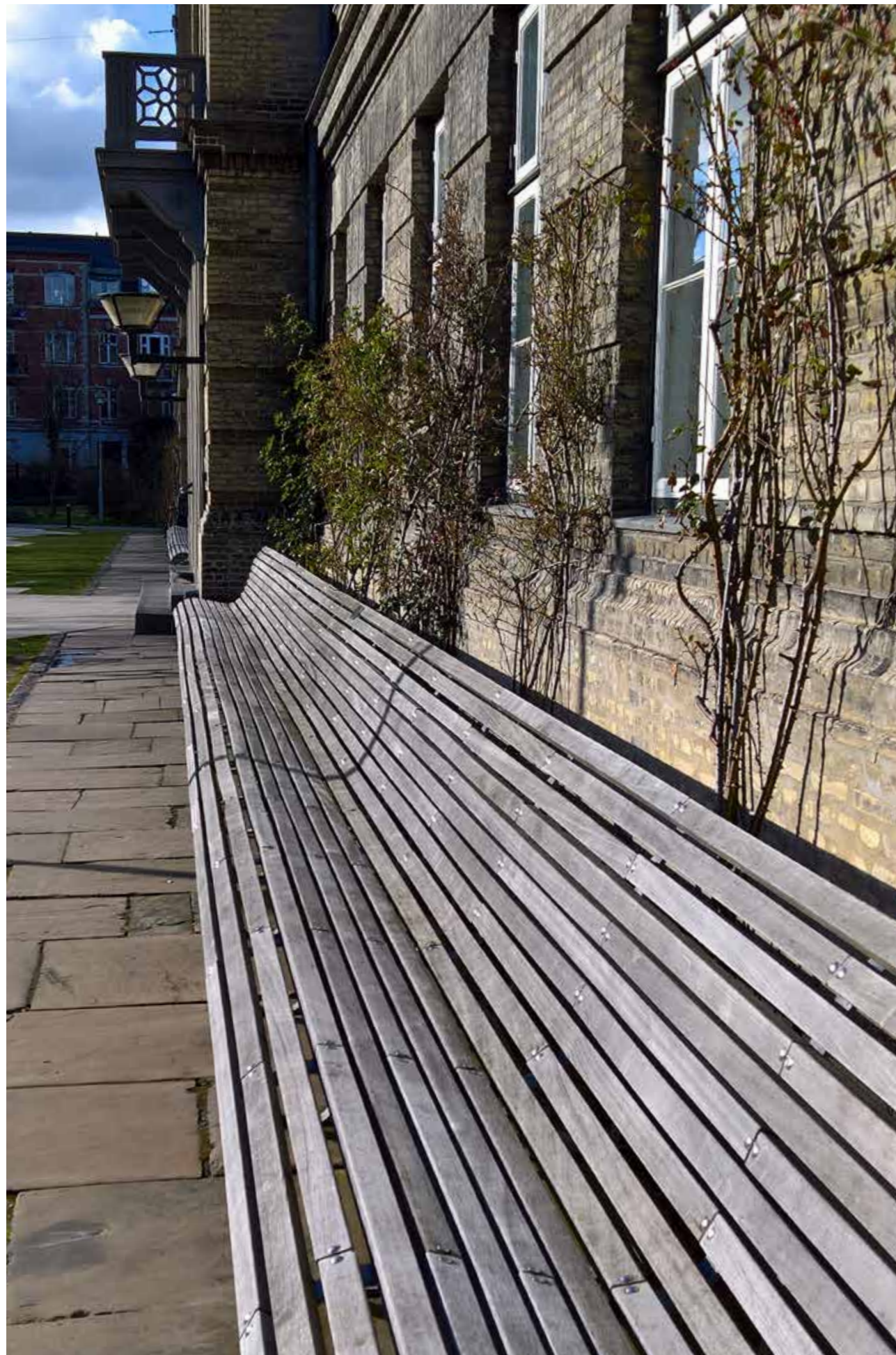
The Aarhus Bench is one of Denmark's best-selling benches for urban spaces, with high seating comfort and a classic and simple expression. The bench ends and armrests are made of galvanised steel, while the wooden slats are FSC®-certified mahogany. The bench can be bolted to the pavement or mounted with ground spikes.

We have chosen to offer a package solution for the Aarhus Bench, which is one of our most popular benches. Purchase of a set of five benches. The materials are delivered on a single pallet to reduce transport costs and storage space. Bench seat height is 45 cm.



GH.20.0000 Aarhus Bench Treated steel and mahogany





The Lazy Days Bench at the Faculty of Science in Copenhagen.

GH.10.1051

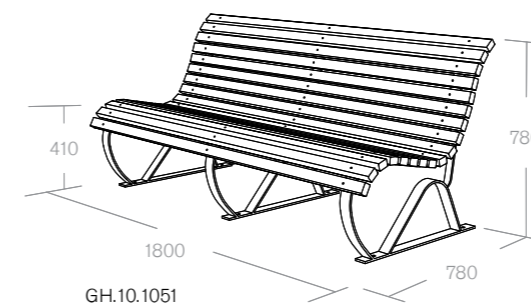


## LAZY DAYS AND LAZY-S

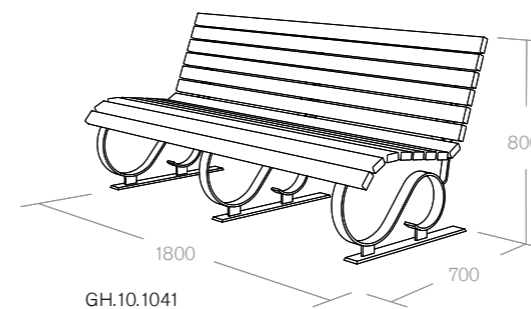
### GH FORM

The curved shape and deep seat of our Lazy Days Bench makes it a bench that is perfect for just sitting down to relax. The wide body support offered by this bench provides a comfortable sitting position. It is produced in variants with or without armrests. The bench comes with a built-in table made of treated steel. The bench is also available with a footrest made of the same materials. Lazy Days also comes in a curved variant so the bench can flow.

The seat and backrest used for the Lazy Days Bench are made of FSC®-certified mahogany. The load-bearing elements are a hot galvanised steel structure. Each wooden section is bolted to each bench end with board bolts. This ensures a strong structure and simplify the process of replacing individual planks. The wooden parts used in the long benches are mounted in half joints. The bench ends can be delivered in the colours you need for your project. The wood can be painted or left natural with an oiled finish. The bench can be set up to stand freely on the ground or bolted to an anchor point. Bench seat height is 41 cm.



GH.10.1051



GH.10.1041

<b>GH.10.1051</b>	Lazy Days	Wooden parts oiled
<b>GH.10.1052</b>	Lazy Days with armrests	Wooden parts oiled
<b>GH.10.1053</b>	Lazy Days	Wooden parts painted
<b>GH.10.1054</b>	Lazy Days with armrests	Wooden parts painted
<b>GH.10.1058</b>	Lazy Days curved section	Wooden parts oiled
<b>GH.10.1059</b>	Lazy Days curved section	Wooden parts painted
<b>GH.10.1055</b>	Lazy Days Footrest	Wooden parts oiled
<b>GH.10.1057</b>	Lazy Days Footrest	Wooden parts painted
<b>GH.10.1056</b>	Lazy Days Table	6 mm painted steel
<b>GH.10.1041</b>	Lazy-S	Treated steel, wooden parts painted
<b>GH.10.1042</b>	Lazy-S with armrests	Treated steel, wooden parts painted
<b>GH.10.1043</b>	Lazy-S	Treated steel, wooden parts oiled
<b>GH.10.1044</b>	Lazy-S with armrests	Treated steel, wooden parts oiled





You can see the Umeå Back Bench 4000 at Jyskebank in Herning.

PB.10.1012

GH Form developed the Umeå Bench series in collaboration with architect Peter Becht.

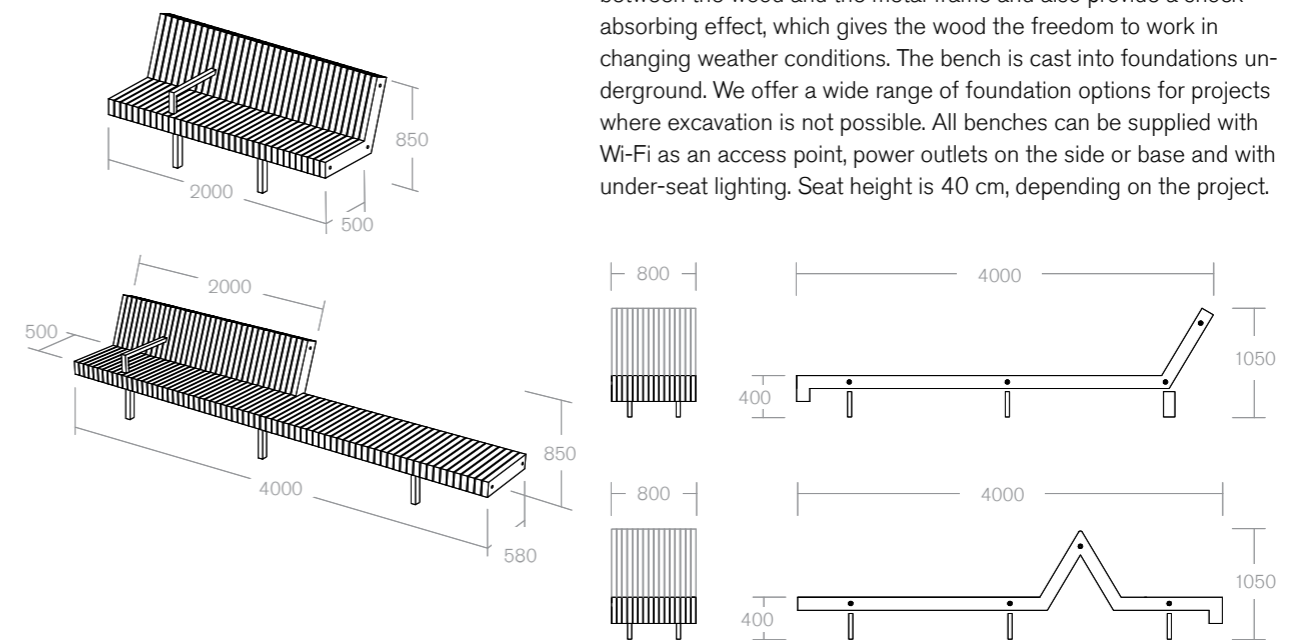


## UMEÅ BENCH

ARCHITECT PETER BECHT, MAA MDL MSA

The Umeå Bench series includes our Rest Bench, Angle Bench, Back Bench and Kissing Bench. The benches are heavy-duty items of furniture that have been designed for installation in urban spaces. The different models offer variety, both in use and visually. The benches are available in various lengths and configurations.

The bench is made in FSC®-certified mahogany and can be supplied in painted or oiled finishes. It can be made using alternative wood varieties if you so prefer. The 125 x 45 mm wooden planks run lengthwise for the Rest Bench and Angle Bench and crosswise on the Back Bench and Kissing Bench. The legs are painted 40 x 40 mm RHS profiles. Neoprene spacer blocks ensure the presence of air between the wood and the metal frame and also provide a shock-absorbing effect, which gives the wood the freedom to work in changing weather conditions. The bench is cast into foundations underground. We offer a wide range of foundation options for projects where excavation is not possible. All benches can be supplied with Wi-Fi as an access point, power outlets on the side or base and with under-seat lighting. Seat height is 40 cm, depending on the project.



<b>PB.10.1011</b>	Umeå Rest Bench 4000 / Backrest	Treated steel / wooden seat
<b>PB.10.1012</b>	Umeå Back Bench 4000 / Backrest + armrests	Treated steel / wooden seat
<b>PB.10.1013</b>	Umeå Angle Bench 4000 / Double backrest	Treated steel / wooden seat
<b>PB.10.1014</b>	Umeå Kissing Bench 2000 / Backrest + armrests	Treated steel / wooden seat





The high back and armrests of the Block Bench make it accessible to the disabled. The bench is used at Stranden, the Danish Disability Association's "sanctuary" in Charlottenlund near Copenhagen.

KRB.10.1001

The Block Bench shown in the pictures is made of oak.



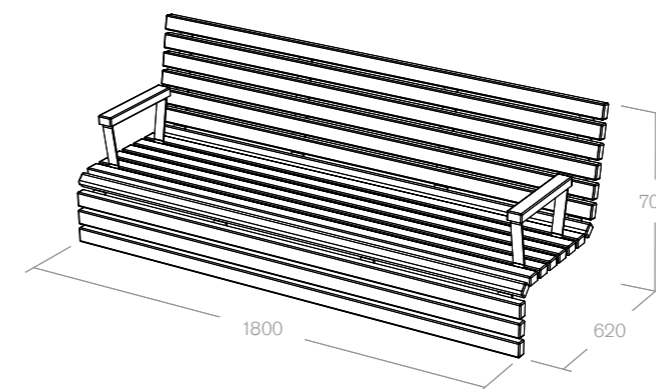
## BLOCK BENCH

KRAGH & BERGLUND LANDSCAPE ARCHITECTS

The Block Bench is intended to be used as an element that can stand in isolation as an independent feature of a space. It can be set up in large indoor spaces or as an outdoor piece of furniture.

The Block Bench can be mounted in most places where there is an edge. We can supply a granite or concrete plinth to match the bench setup. The wide backrest used on this bench can create a sense of calm and space.

The Block Bench comes in a standard length of 1800 mm, but can be customised to specific projects. The timber components of the bench come as standard in FSC®-certified mahogany but can also be supplied in heat-treated pine. The 50 x 32 mm wooden sections are mounted on a one-piece galvanised flat steel 50 x 10 mm construction. The wooden parts are mounted from the rear with countersunk rust and acid-resistant wood screws. The seat is bolted to the concrete element with glued anchors in pre-drilled holes. Neoprene spacers ensure air between steel and plinth while providing a shock absorbing effect between screws and wood, allowing them to work freely in changing weather conditions. Bench seat height is 46 cm or can vary by project.



KRB.10.1001	Block Bench	Wooden parts oiled
KRB.10.1002	Block Bench	Wooden parts painted





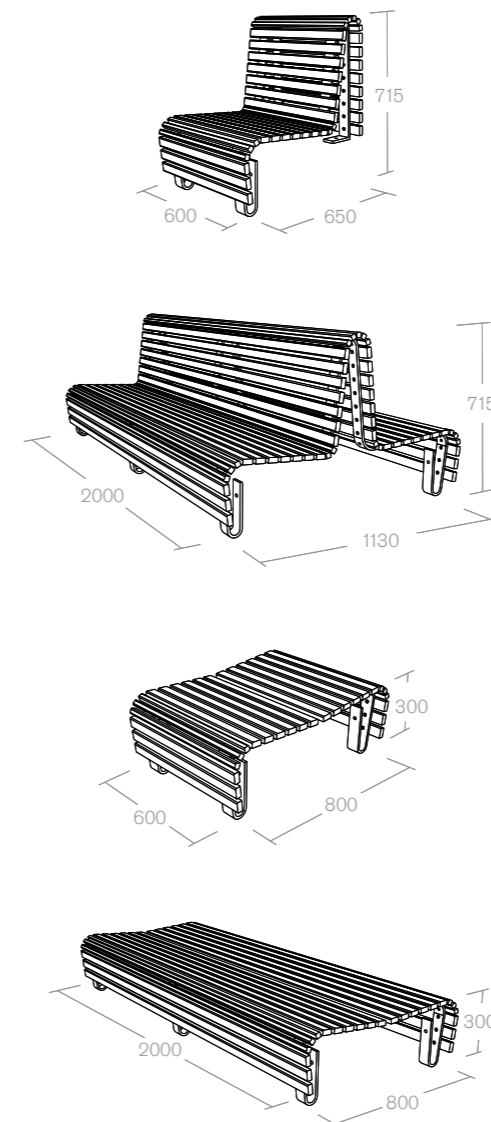
## CLIPS BENCH WITH & WITHOUT BACKREST

STEEN BISGAARD JENSEN

The Clips Bench is available in single or double-sided variants, with or without backrest. It can be set up in large indoor spaces or as an outdoor piece of furniture. The Clips Bench is intended to be used as an element that can stand in isolation as an independent feature of a space. The single variant of the bench can be installed in most places where there is an edge. With its wide double backrest, this bench can bring peace and calm on both sides.

The Clips Bench comes in standard lengths of 600 and 2000 mm and can be customised for specific projects. The Clips Bench with backrest is made of a bent steel profile and has a slightly springy effect. The standard wooden slats are made of FSC®-certified mahogany and follow the edge to which the bench is installed, which provides a gently rounded profile. To mount the Clips Bench, drill holes according to a template. The bench can then be secured to the ground with bolts.

GH Form can supply a granite or concrete plinth suitable for setting up the bench with pre-drilled holes for assembly. Bench seat height is 46 cm or can vary depending on project requirements.



<b>SB.10.1061</b>	Clips Bench Single-sided with backrest 600 mm	Wooden parts oiled
<b>SB.10.1062</b>	Clips Bench Single-sided with backrest 2000 mm	Wooden parts oiled
<b>SB.10.1063</b>	Clips Bench Double-sided with backrest 600 mm	Wooden parts oiled
<b>SB.10.1064</b>	Clips Bench Double-sided with backrest 2000 mm	Wooden parts oiled
<b>SB.10.1065</b>	Clips Bench Double-sided without backrest 600 mm	Wooden parts oiled
<b>SB.10.1066</b>	Clips Bench Double-sided without backrest 2000 mm	Wooden parts oiled



## MATERIALS

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### CAST IRON

Cast iron can be surface treated. Find out more about this surface treatment. Untreated cast iron is a material familiar in streetscapes in the form of paving elements such as manhole covers and grates. The quality castings used for our benches provide the same characteristics in terms of both strength properties and patinas.

### STEEL

Steel must be surface treated. If it is not, the corrosion process will work its way into the product and cause fracturing over time. GH Form supplies a range of different surface treatments. See the section below on surface treatment.

### CORTEN STEEL

Corten is a corrosion and weather-resistant grade of steel. When Corten steel is exposed to wind and weather, it forms a rust layer on the surface relatively quickly. This layer of rust is what makes it so hard-wearing. Corten steel therefore requires no surface treatment. The beautiful red colour transforms gradually over the years and therefore products can change colour as time goes by.

### RUST-RESISTANT STEEL

Rust-resistant steel products are built to A4 grade, which makes them acid-resistant and very durable. The surface has a high degree of uniformity but small variations may occur. This will become less noticeable after a short period of wear and tear and will eventually disappear altogether.

### WOOD

Our chosen wood is generally FSC®-certified mahogany. Products can be supplied with alternative wood species such as pine, oak, ash; all with certificates upon request. GH Form collaborates with subcontractors who research and develop heat treatment methods for Nordic wood species. Such woods patinate to a silver-grey colour after years of use, depending on the installation location. All wood species used are suitable for surface treatment if the wood is to be painted in a single colour. Our natural finish wood products come with a wood oil treatment.

### SURFACE TREATMENTS

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GH Form works with different surface treatments: oiling, hot dip galvanisation, metallisation, powder coating and wet painting.

For our oil treatment, we use an environmentally-friendly oil with added pigment, which is applied to the cast iron. The oil takes four days to harden.

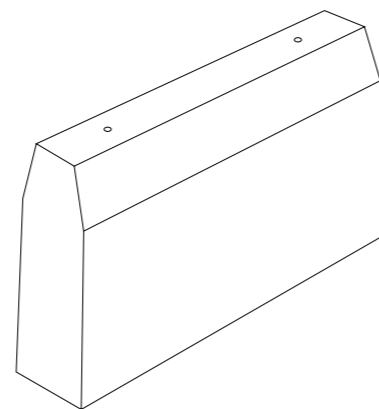
GH Form works with colour systems such as RAL and NCS (Nordic Color System). All products are painted in colour and corrosion class according to order. GH Form processes products to at least corrosion class 3-4.

### ANCHORING

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GH Form offers a wide range of foundation options. This makes it possible to find the right type of foundation to suit any type of project. The various different foundation options are listed below. We also list foundation types that can be used where underground installation is not possible. The most common foundation type is a cast concrete foundation as illustrated in the line drawing below. The various foundation options further depend on the chosen product and its associated installation requirements:

- For installation directly on the ground / pavement
- Bolts to a foundation
- Foundation below ground level
- Excavated foundation
- Embedded in foundation
- Wall-mounted
- Bolts for load-bearing structures / floors
- Bolts for use in granite block
- Bolts for use in concrete block



## MAINTENANCE

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GH Form ensures that detailed installation, maintenance and safety instructions are included with the delivered product upon delivery.

It is important that wooden furniture is properly maintained and cared for if it is to be long-lasting and retain an attractive surface. When treating furniture, we recommend that you first treat a small area that is not visible. Once you are able to determine that the treatment has no adverse effects, you can then treat the rest of the furniture.

Wood is a living material that changes throughout the life of the furniture. The colours and textures of the wood change depending on the amount of sunlight to which it is exposed. You should therefore not place vases, lamps and the like on the furniture during the first few months as these will leave visible stains. The more sunlight the furniture is exposed to, the faster this process goes. It is also a good idea to keep the furniture clean to prevent dirt and leaves from leaving rub marks on the furniture. All furniture can be washed with a cloth and mild soap and water. Small particles of 'loose wood' on the surface provide a breeding ground for algae and mould. We therefore recommend that the wood is brushed once a year with a stiff brush to remove any small particles of loose wood on the surface.

The purpose of maintenance is to preserve:

- a beautiful appearance
- durability
- weather resistance
- low susceptibility to dirt
- good cleaning options
- water repellency
- protection against mould
- simple and safe repair option

Maintenance also allows you to change the colour of the woodwork.

### OIL TREATMENT

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Oiled wood is fairly resistant to dust and water. Oiling also makes small scratches and marks harder to see. The oil penetrates the wood and creates a surface that is smooth to the touch.

Oiled wood surfaces should be maintained approximately a couple of times a year by applying a thin layer of new oil. Maintenance should only be carried out when the wood appears dry on the surface, or if it is faded or stained. We recommend that you only apply new oil when the surface

requires it. Applying new oil once or twice a year is usually enough to maintain the colour and glow of the wood. Before applying oil, wash the entire piece of furniture with a soft cloth wrung out in lukewarm water. If the wood grain starts to rise, the surface can be gently sanded with 120-grit sandpaper. The wood should then be wiped with a clean, dry cloth, after which a light layer of oil should be evenly applied to the entire surface of the wood. Finally, wipe the surface with a clean, dry cloth along the length of the wood structure and allow the furniture to dry.

Cloths soaked in oil can spontaneously combust and should be disposed of with care. We recommend that cloths that have been soaked in oil are stored in a closed plastic or metal container with a little water added.

### PAINT

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We use full-coverage paint that leaves only the wood structure visible. Paint has the advantage of requiring less frequent wood maintenance. Maintenance should be expected every 4-8 years, depending on how exposed the wood surface is to the elements.

When maintaining painted surfaces, clean the wood first. Drops of primer oil should be added to any parts of the cleaned surface that reveal bare wood. Dab on acrylic alkyd or plastic alkyd paint in the same places. Then fill any gaps and cracks with acrylic putty or acrylic sealant for outdoor use. Then add two coats of paint. The first coat of paint must be completely dry before adding the second coat.







## GH FORM

### FURNITURE FOR URBAN SPACES

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We have a vision of safe and green urban spaces, focusing on quality, design and sustainability. We are a family-owned company from Denmark that started out in the town of Holbæk on Zealand, which was our first iron casting facility. We now have our own factory in Borup (also on Zealand) where we manufacture all our products for urban spaces.

Sustainability is a shared responsibility, so GH Form spends every day trying to make our urban environment greener. Our cast iron products are all made at our own iron casting facility on Zealand. We only use 100% recycled iron to make our products.

Product-specific EPD certifications are our way of helping our customers by providing them with appropriate environmental documentation. Our EPD certifications can be looked up in the database of EPD Denmark [epddanmark.dk](http://epddanmark.dk).

The GH Form range of furniture for urban spaces has been developed in close collaboration with various architects. Our extensive range of products is made of solid materials like cast iron, steel and wood. Cast iron products are tough and have a long service life. The material has been a feature of urban spaces for centuries.

Do you need our advice?

Contact us by phone on (+45) 59 44 09 90  
or by email at [mail@ghform.dk](mailto:mail@ghform.dk)



# GH • F O R M

**AQUAFORM**  
RAINWATER DRAINAGE



**BENCHES FOR URBAN SPACES**  
BENCHES, ROUND BENCHES, PICNIC SETS



**FLORAFORM**  
TREE GRATES AND PLANTERS



**PICTOFORM**  
TACTILE GUIDED PATHWAYS FOR THE SIGHT-IMPAIRED



**LIGHT IN URBAN SPACES**  
ILLUMINATION



**FACADE AND ROOF WINDOWS**  
HISTORICAL CASTINGS



GET TO KNOW OUR PRODUCTS

# FURNITURE FOR URBAN SPACES



## SELECTED REFERENCES

### TREE GRATES AND PLANTERS

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Carlsberg District, Copenhagen  
Christiansbro, Copenhagen  
Dan Turrélls Plads, Copenhagen  
The Healing Gardens, Bispebjerg Hospital  
Fisketorvet Shopping Centre, Copenhagen  
Frederiksberg, Copenhagen  
Hedehusene Stationsplads  
Herning City Centre  
Hørsholm Pedestrian Street  
Karens Minde Cultural Centre  
Kastrup Airport, Copenhagen  
Kongens Nytorv, Copenhagen  
Købmagergade & Hauserplads  
Køge Stationsplads  
Malmö, Sweden  
Nakskov Town Centre  
Nordhavn Docklands, Copenhagen  
Nyborg Square  
Rosenhaven, Odense City Centre  
Roskilde Harbour  
Copenhagen City Hall Square  
Sluseholmen, Copenhagen  
Stænder Torvet, Roskilde  
Søborg Hovedgade  
Tivoli Gardens, Copenhagen  
Umeå, Sweden  
Vollsmose, Odense

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